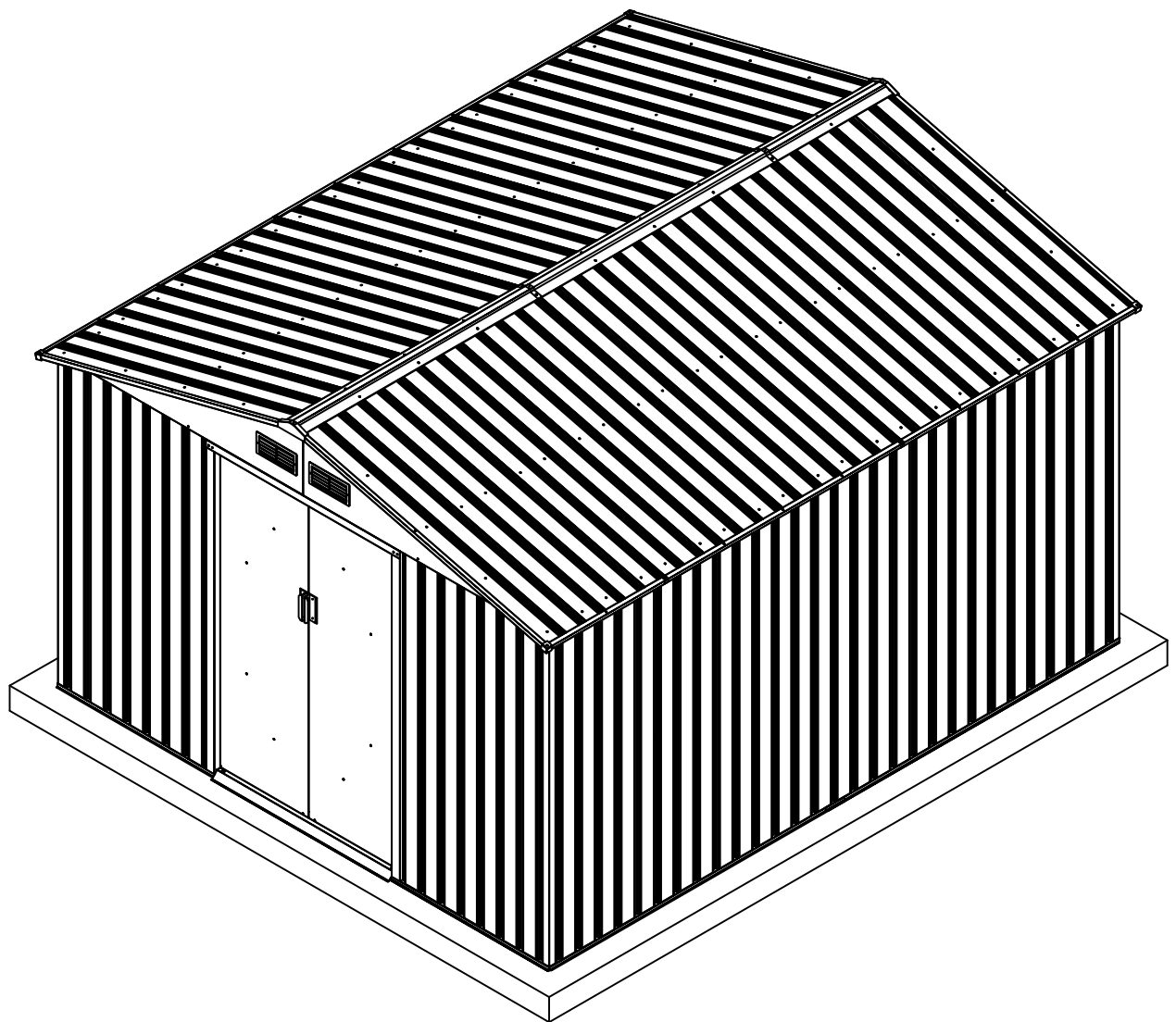


Metal Shed

OWNER'S MANUAL / Instructions for Assembly Archer M-D



Requires two people and takes 3-4 hours for Installation.



Assembly Preparation

Owner's Manual

Please check local building codes regarding footings, location and other requirements before beginning construction.

Assembly instructions:

Reviewing all instructions and the appropriate information before you begin, make sure following the step sequence carefully for successful results.

Flooring base:

A good location for the storage building is a square and level area with good drainage. The base is not included in the kit which may need purchase separately or may construct a foundation and anchoring system of your own. The foundation base should be 10 cm larger than the base rail of the shed (minimum 10cm thickness concrete slab is recommended).

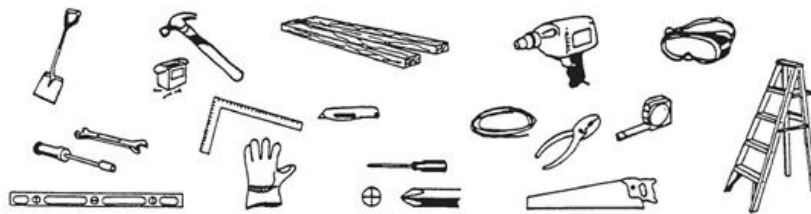
A strong plastic sheet (thickness: at least 150µm) should be placed under the foundation to assist in reducing rising dampness from the soil, thus reducing condensation build up in the shed. Your storage building must be anchored to prevent wind damage. Once secured, it is highly recommended applying silicone along the inside of the base rail to minimize condensation.

Parts and Parts List:

Before you start, check to be sure that you have all the necessary parts for your building (refer to the Parts List Page). Do not attempt to assemble the building if parts are missing because any building left partially assembled may be seriously damaged by light winds.

Please tear off the safety protection layer before assembly, keep the part number label if needed.

Tools you need:



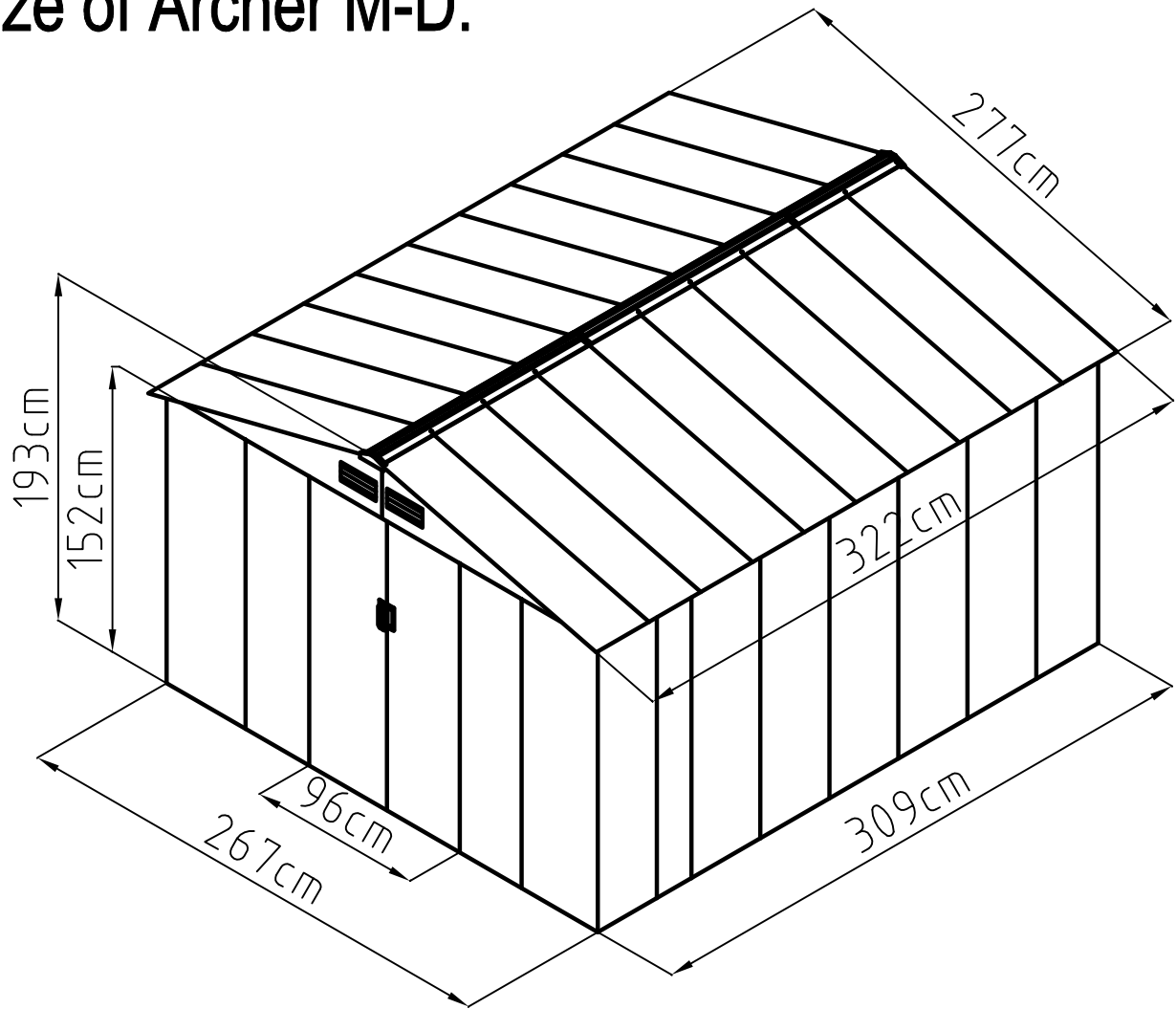
Safety must be put in the No. 1 position:

1. Select a dry and calm day for your assembly. Team works (Two or more people) are required during the assembly. It is also recommended to finish the assembly in a day to avoid damage to the product or missing of some small parts. Keep all small parts (screws etc.) in a bowl so they do not get lost.
2. Wearing safety gloves, eye protection and long sleeves during the assembly to prevent injury. Pay attention to the sharp edge of some parts.
3. Children and pets are not allowed entering into the construction site.
4. Never concentrate your total weight on the roof of the building.
When using a step ladder make sure that it is safe.

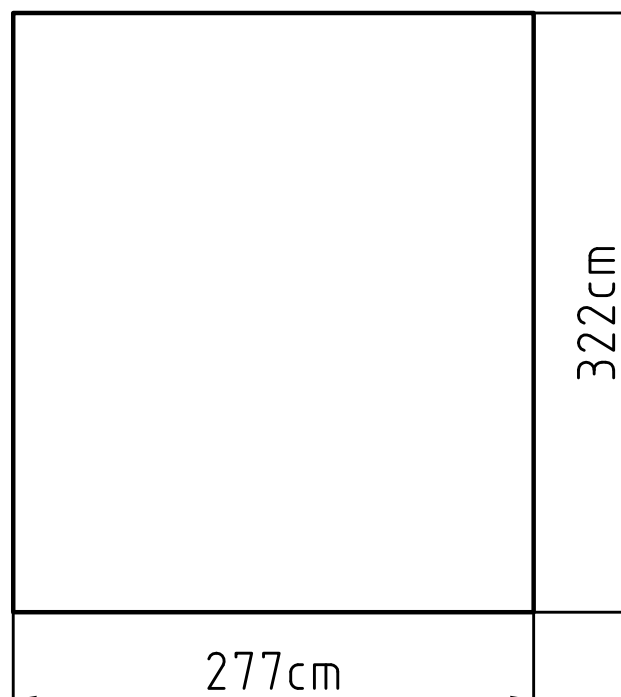
Care & Maintenance:

1. Keep the shed clean with soft cloth, use water if necessary.
2. Keep the door tracks clear of dirt and other stuff that prevent them from sliding easily.
3. Clean the snow with necessary tools to make sure it is safe to enter into.
4. The shed is not made for living but storing stuff.
5. Please add some oil on the top and bottom door sliding channel to make door slides smoothly.

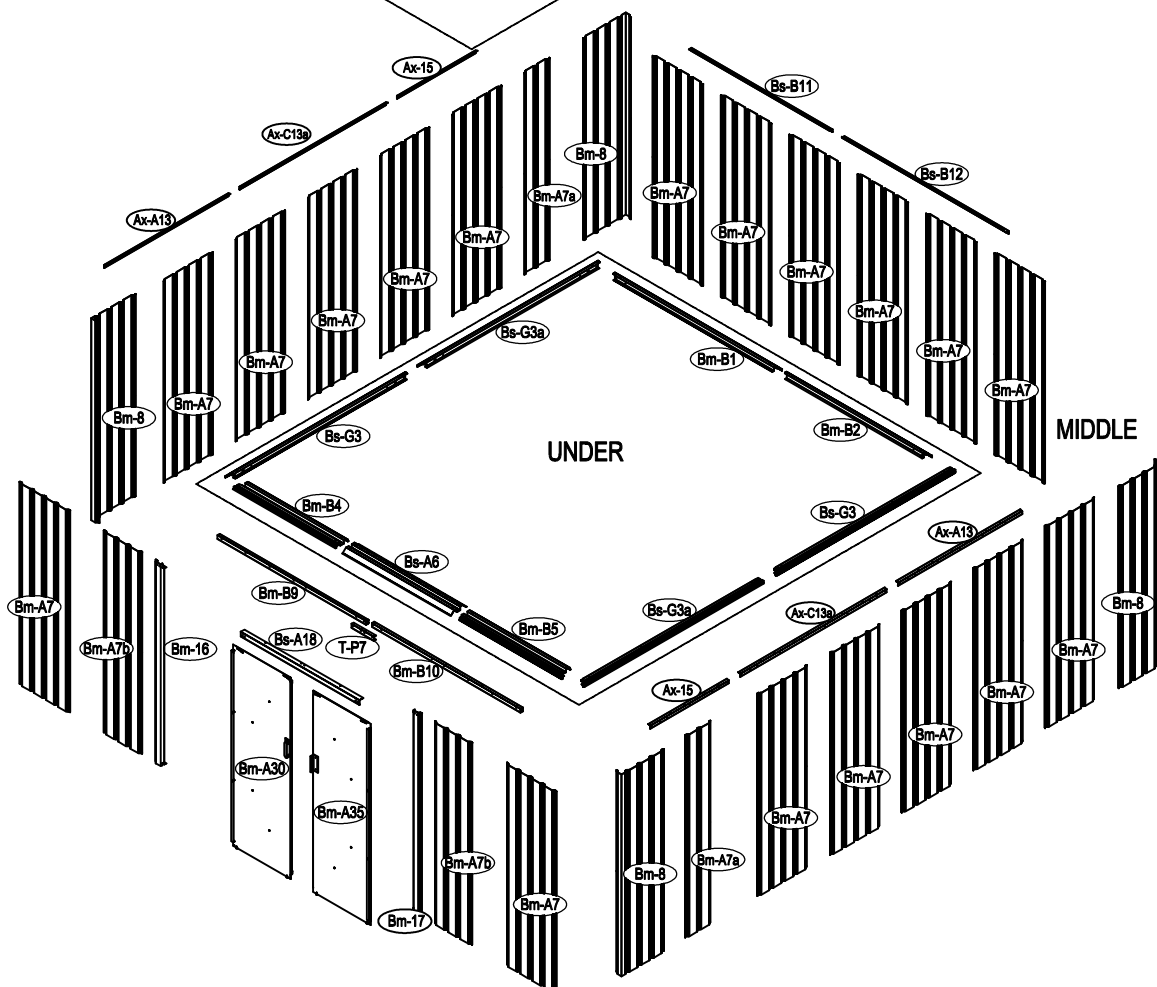
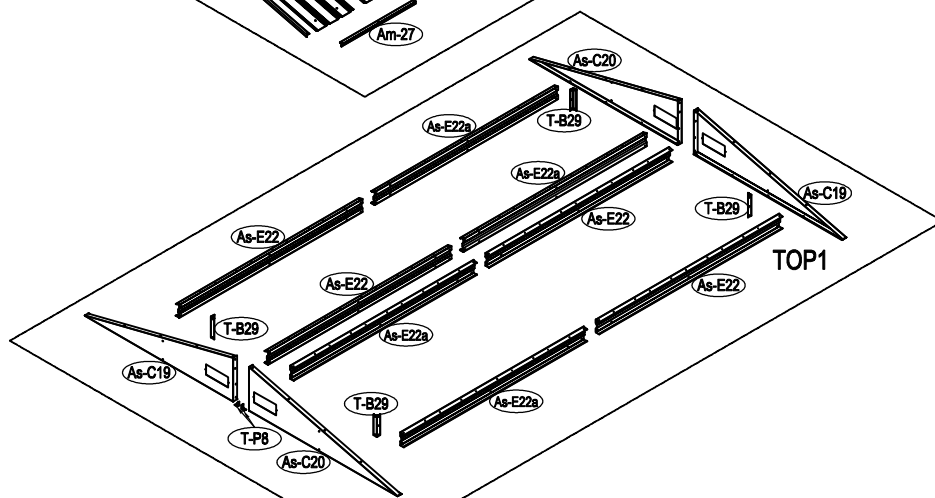
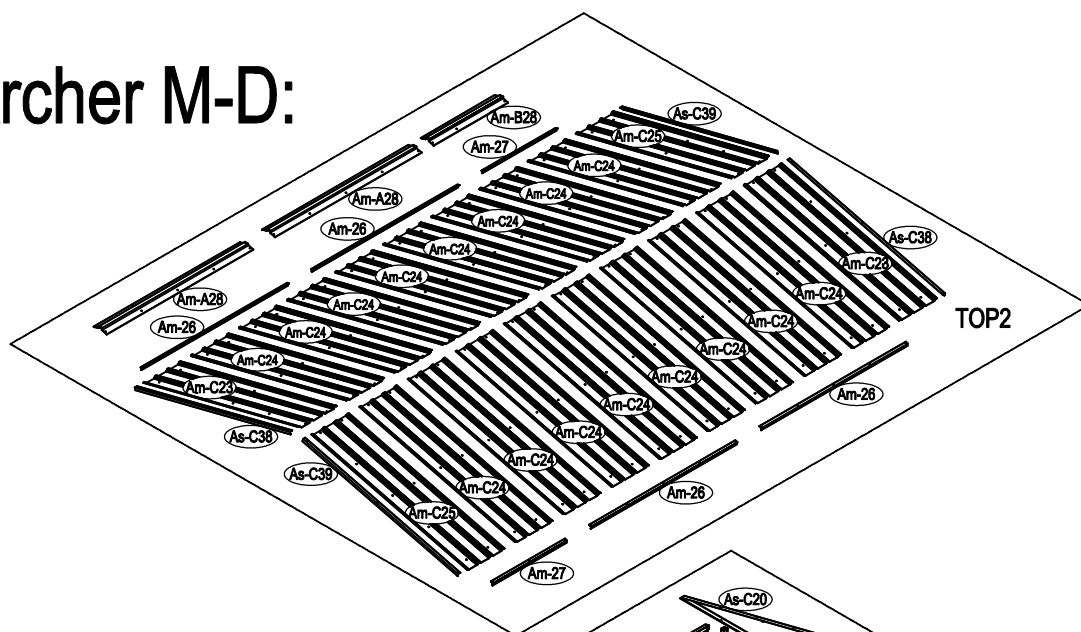
Size of Archer M-D:



Area of installation requirement:



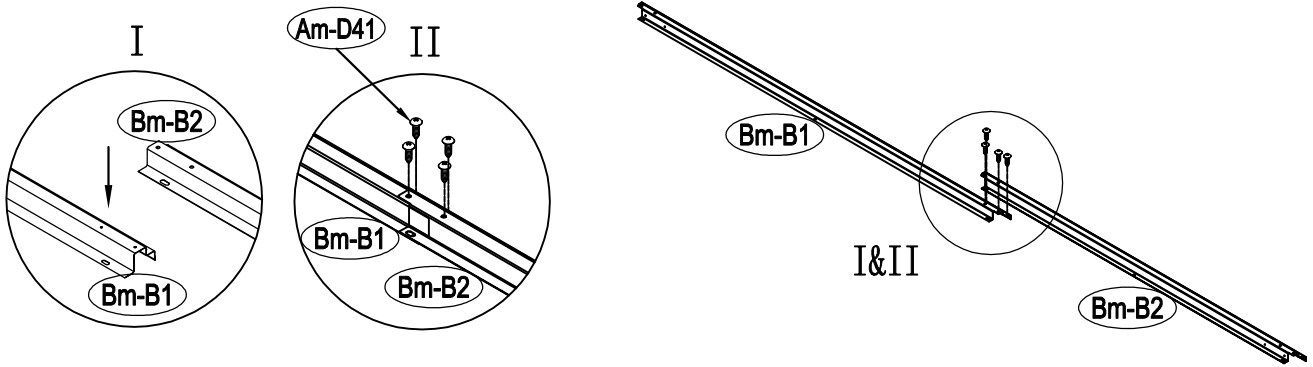
Archer M-D:



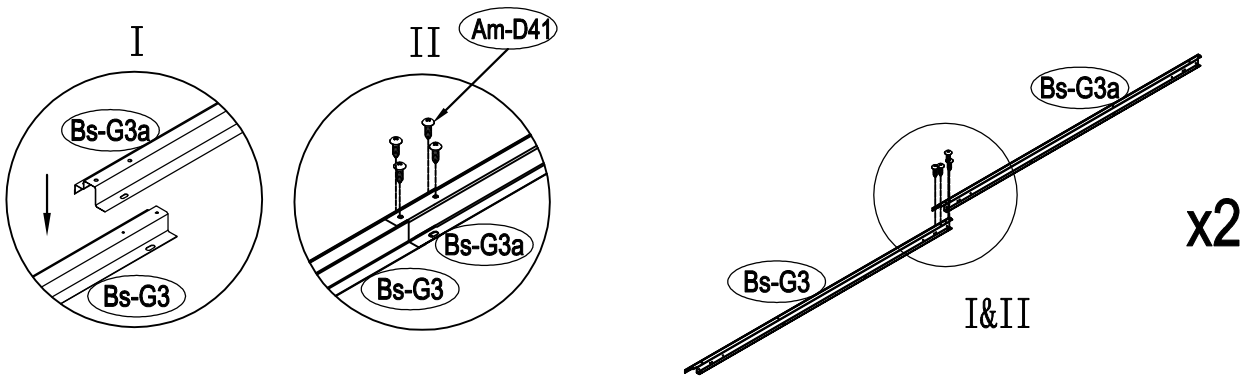
NO.	IMAGE	mm	QTY
UNDER			
Bm-B1		1480	x1
Bm-B2		1287	x1
Bs-G3		1593	x2
Bs-G3a		1600	x2
Bm-B4		909.5	x1
Bm-B5		909.5	x1
Bs-A6		958	x1
MIDDLE			
Bm-A7		1548	x18
Bm-A7a		1548	x2
Bm-A7b		1548	x2
Bm-8		1548	x4
Bm-B9		1315	x1
Bm-B10		1315	x1
Bs-B11		1249	x1
Bs-B12		1453	x1
Ax-A13		1168	x2
Ax-C13a		1378	x2
Ax-15		739	x2
Bm-16		1548	x1
Bm-17		1548	x1
Bs-A18		1044	x1
TOP1			
As-C19		1305	x2
As-C20		1305	x2
As-E22		1625.5	x4
As-E22a		1625.5	x4
T-B29		160	x4
TOP2			
Am-C23		1420	x2
Am-C24		1420	x16
Am-C25		1420	x2
Am-26		1294	x4
Am-27		655	x2
As-C38		1417	x2

NO.	IMAGE	mm	QTY
As-C39		1417	x2
Am-A28		1298	x2
Am-B28		659	x1
DOOR			
Bm-A30		1543	x1
Bm-A35		1543	x1
Bm-31		1483	x2
Bm-A32		876	x4
Bs-A33		486	x1
Bs-A34		486	x1
Bs-A36		486	x1
Bs-A37		486	x1
ANNEX			
T-P1			x4
T-P2			x4
T-P3			x4
T-P4			x2
TP5A			x4
T-P6			x2
T-P7		200	x1
T-P8			x2
Am-D40			x323
Am-D41		ST4X10	x346
Am-D42		ST4X16	x24
Am-D43		M4X10	x115
Am-D44			x201

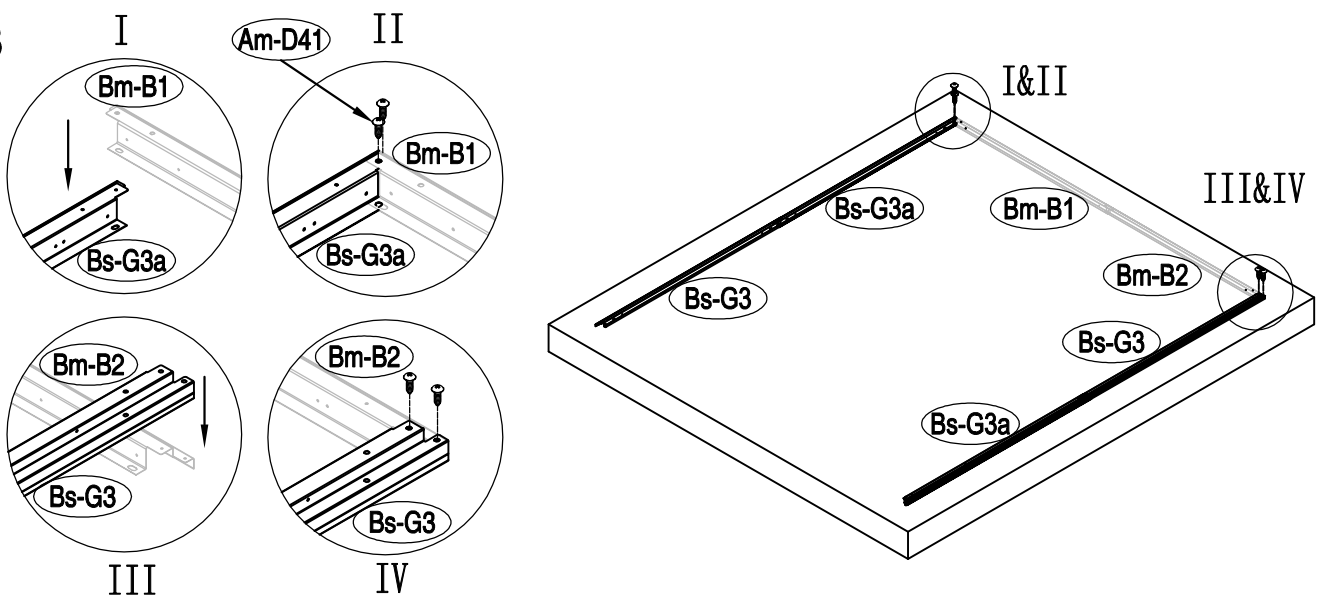
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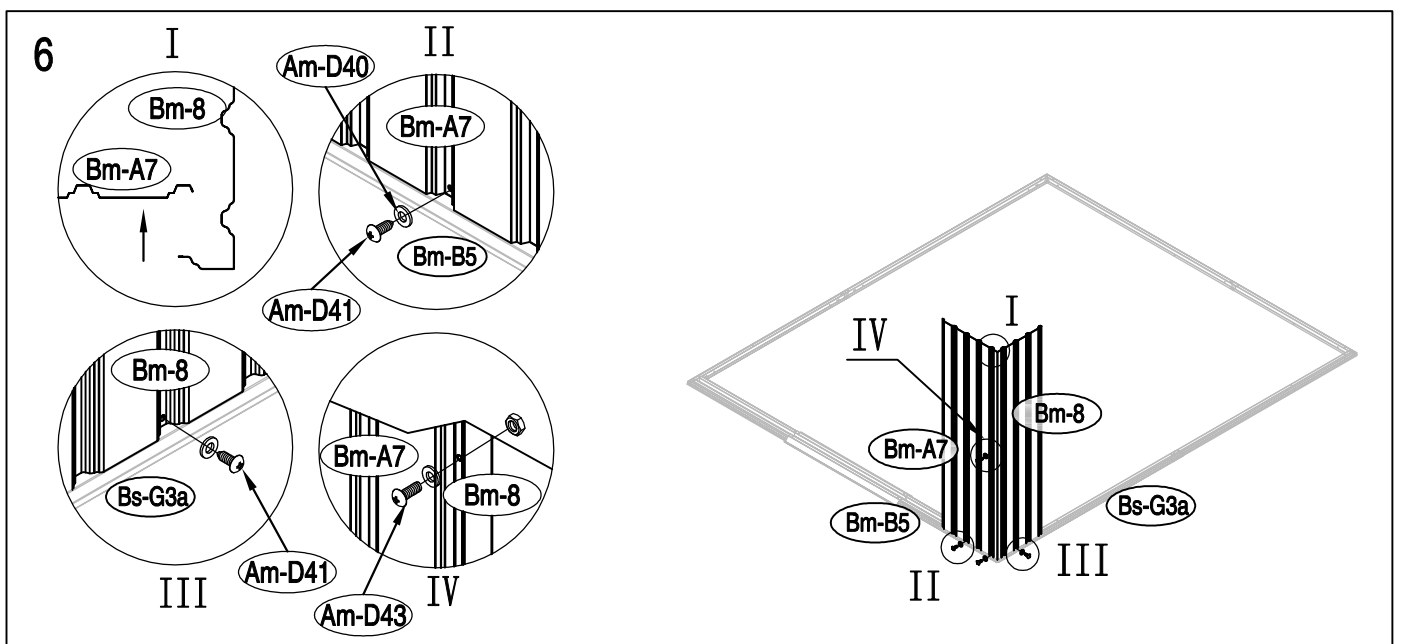
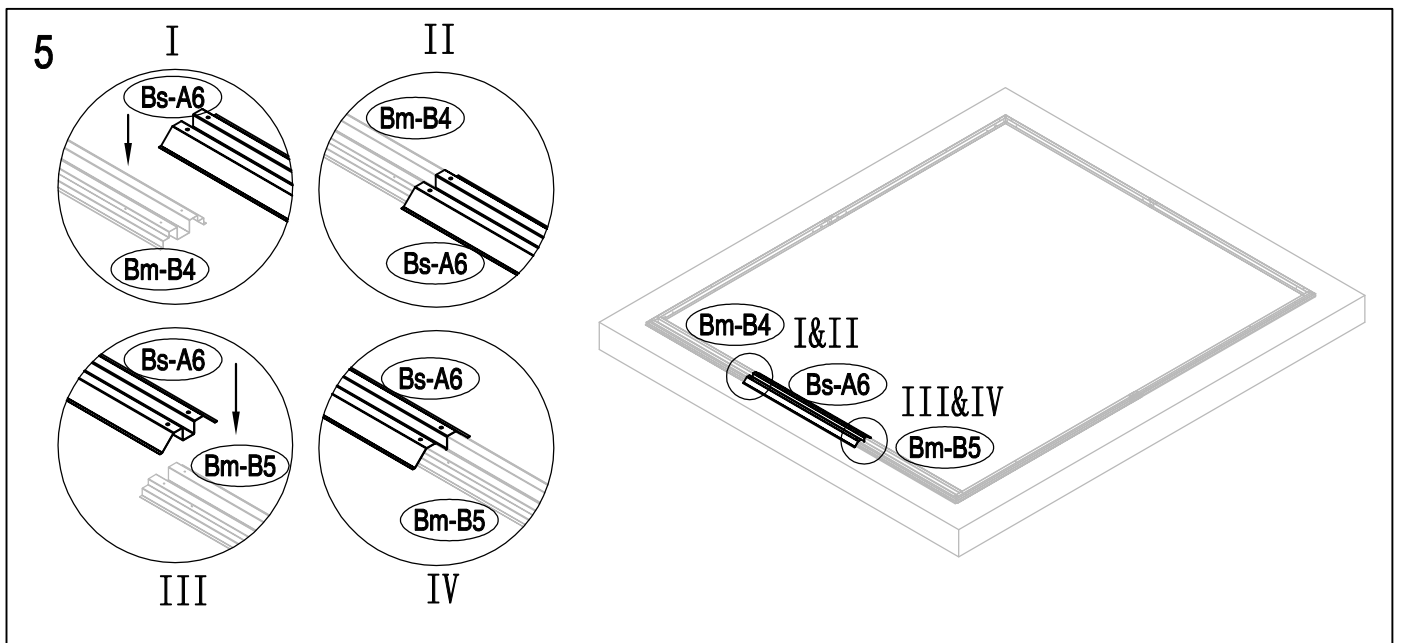
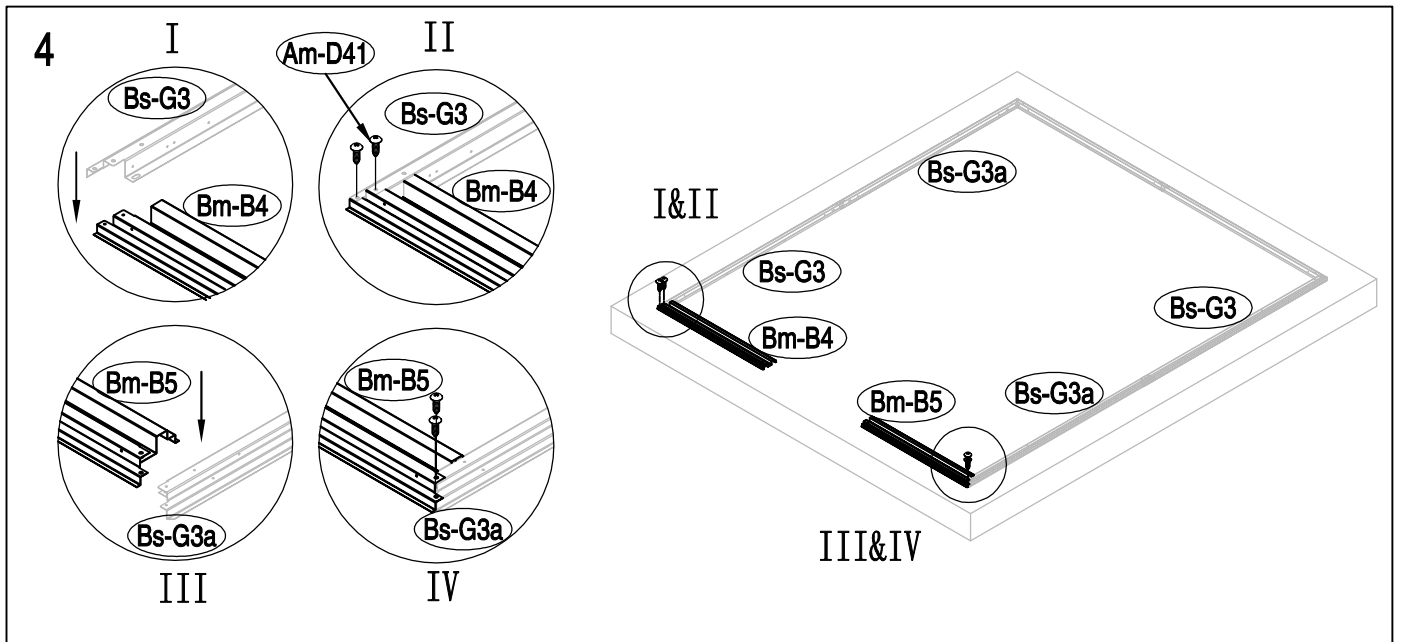


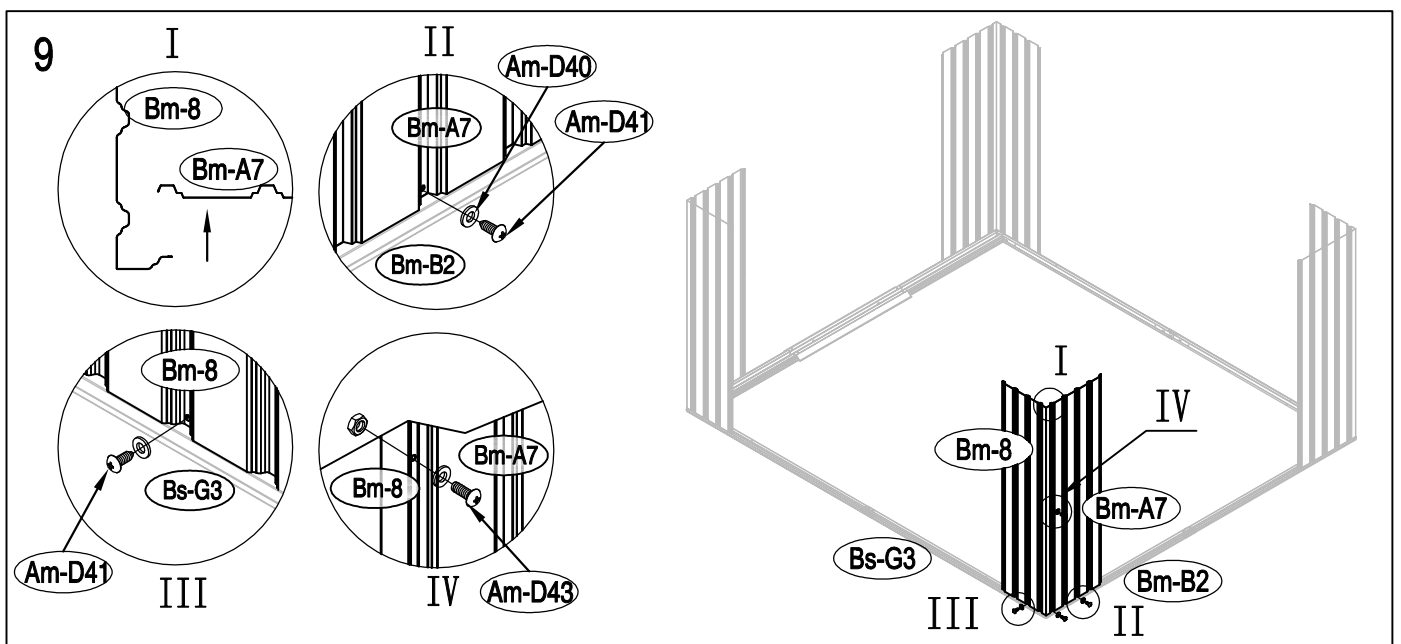
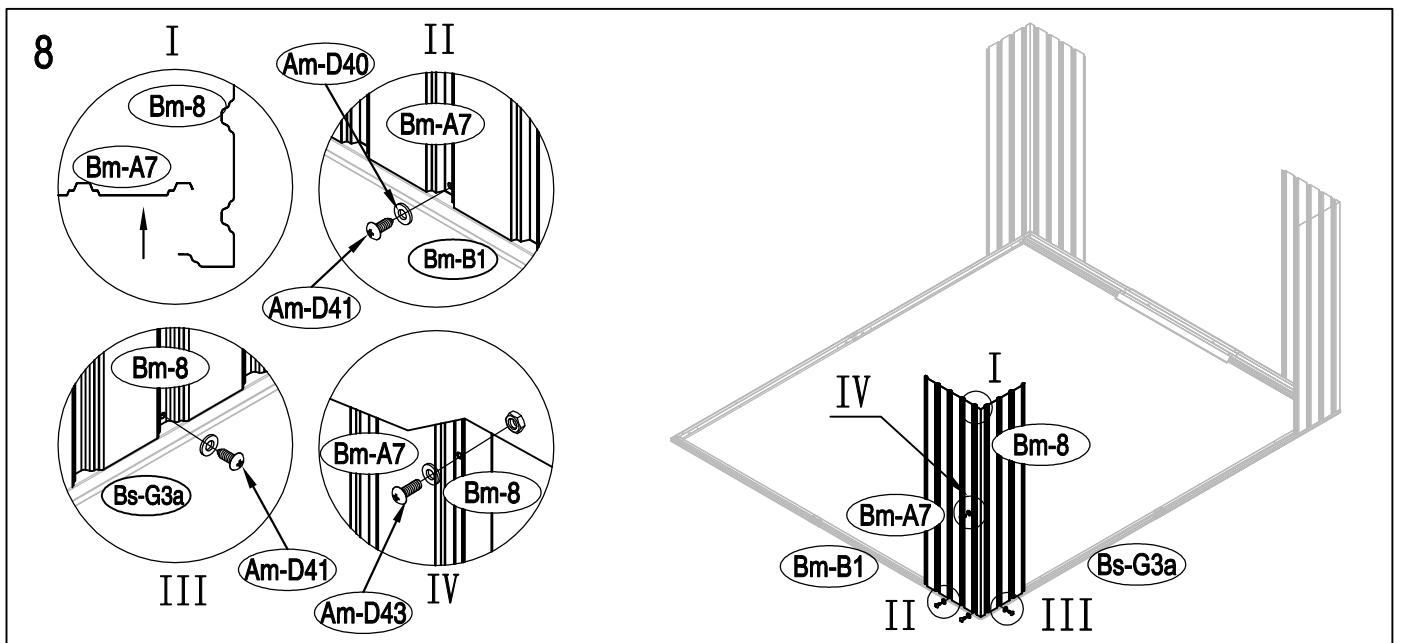
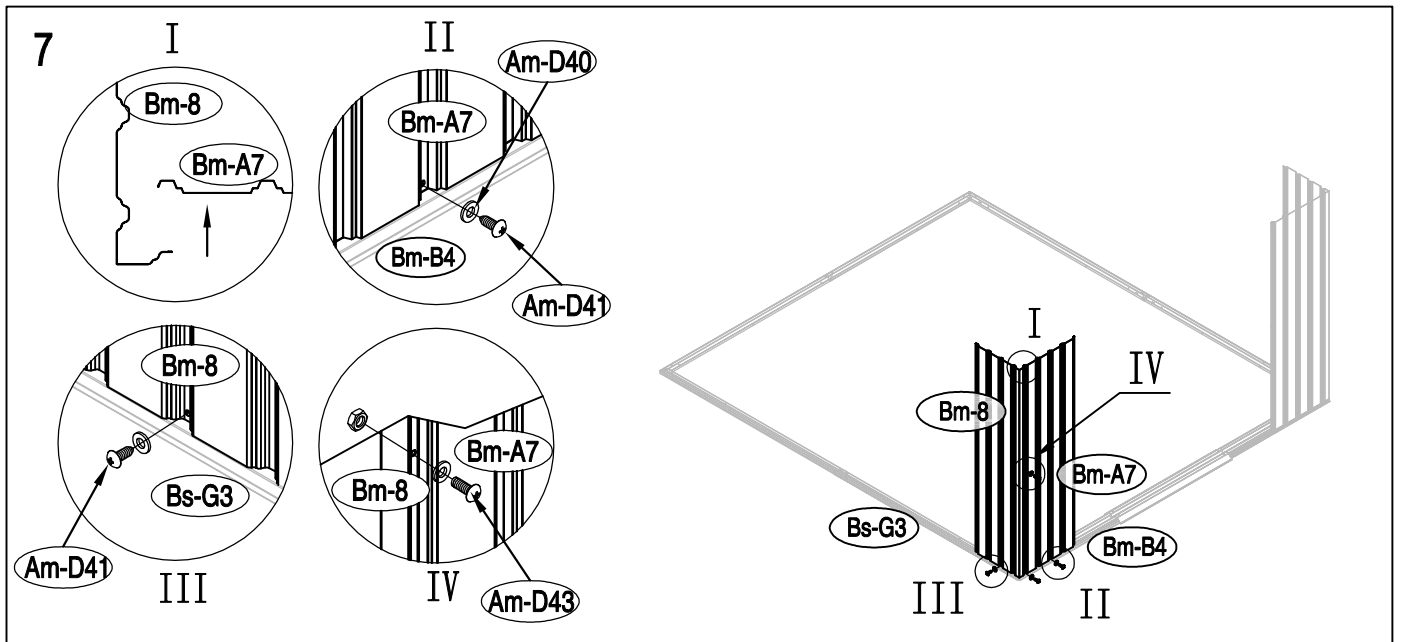
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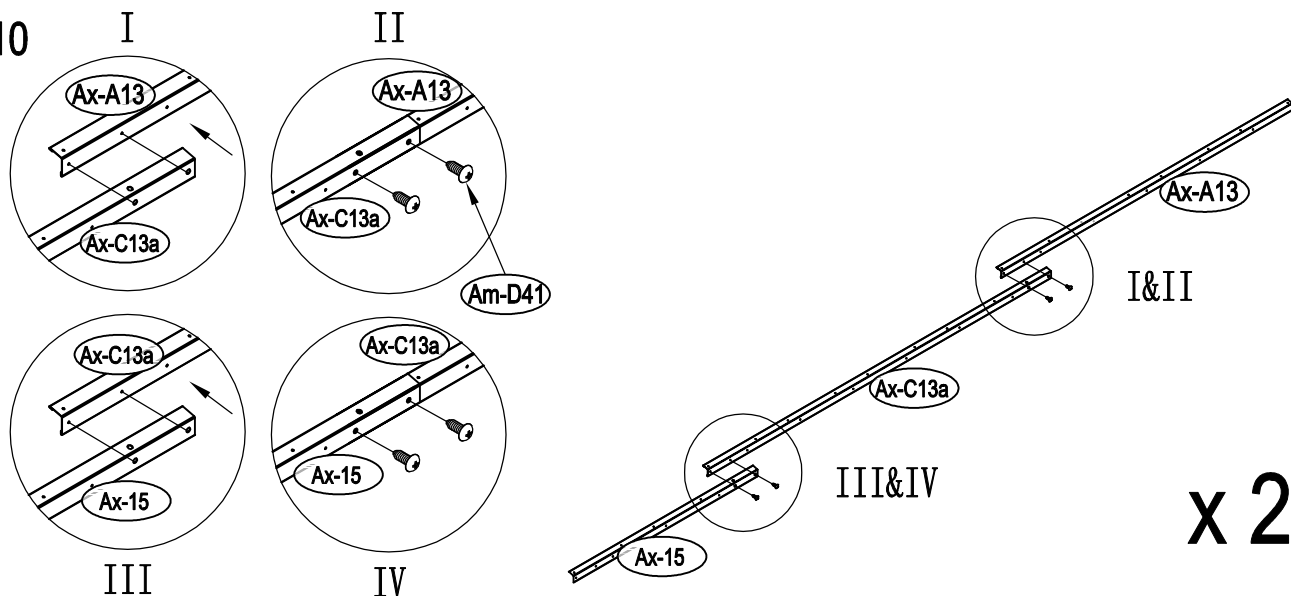
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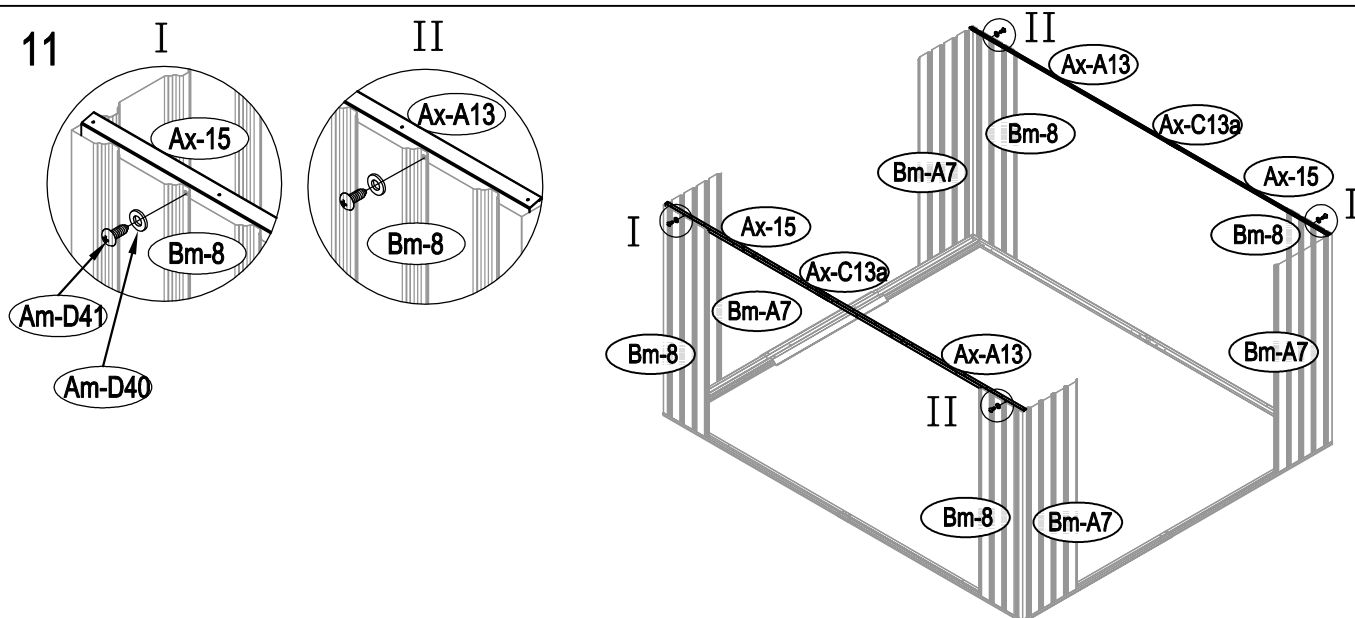




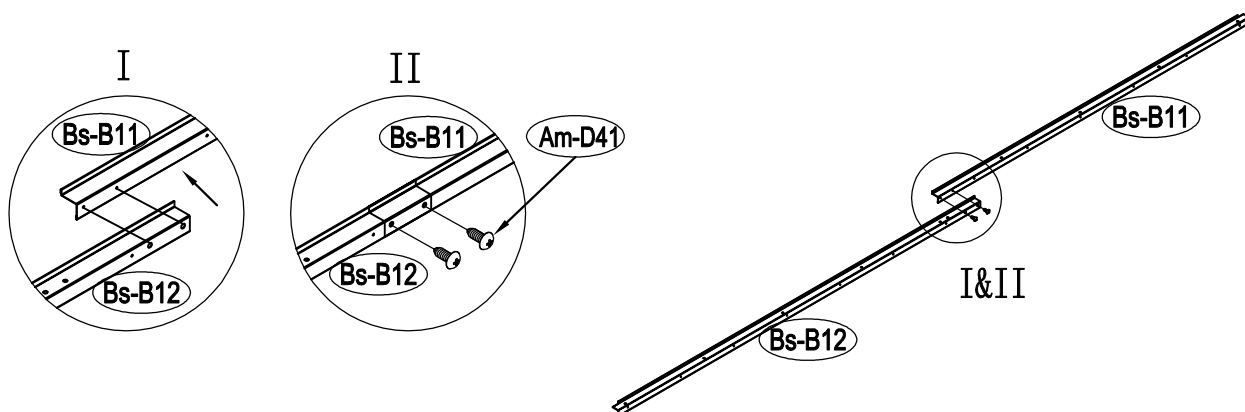
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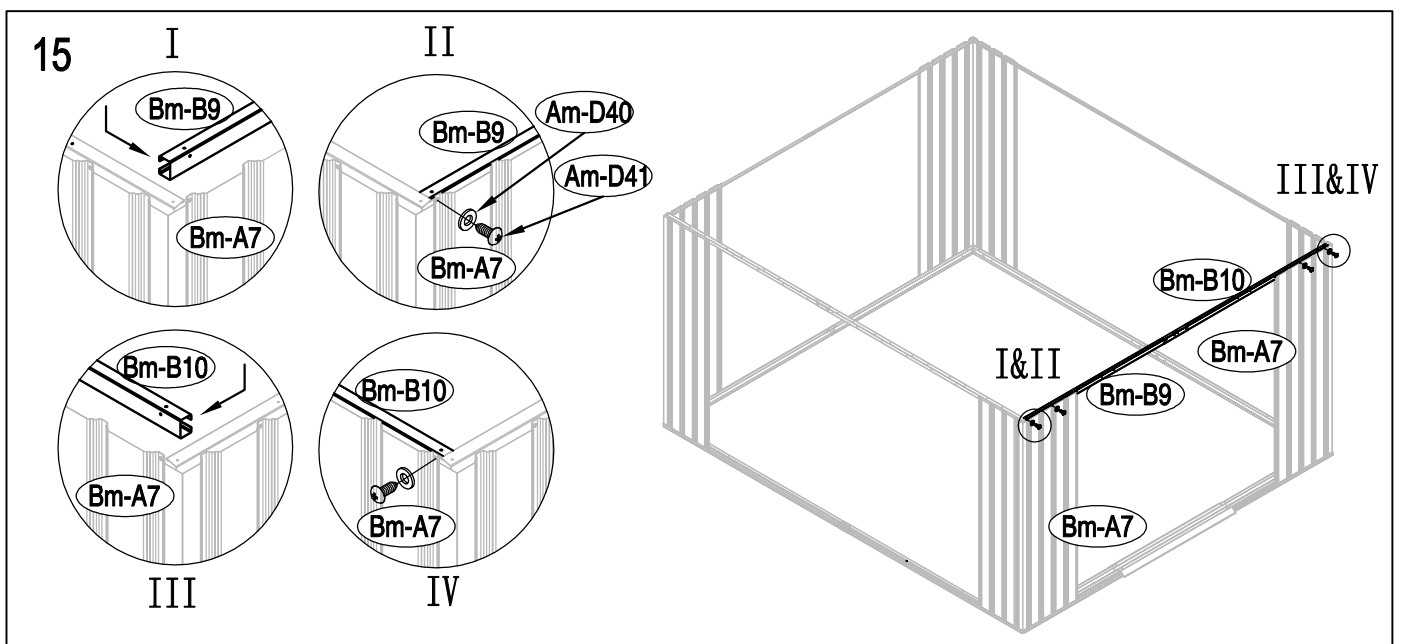
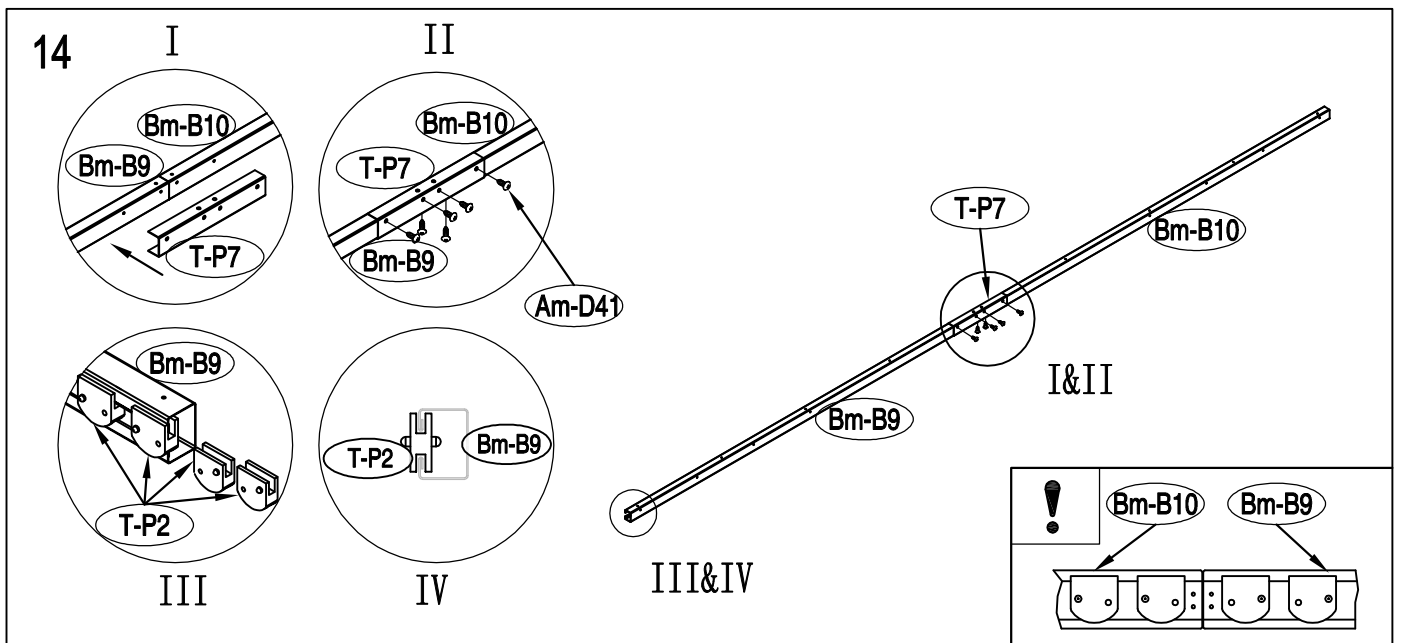
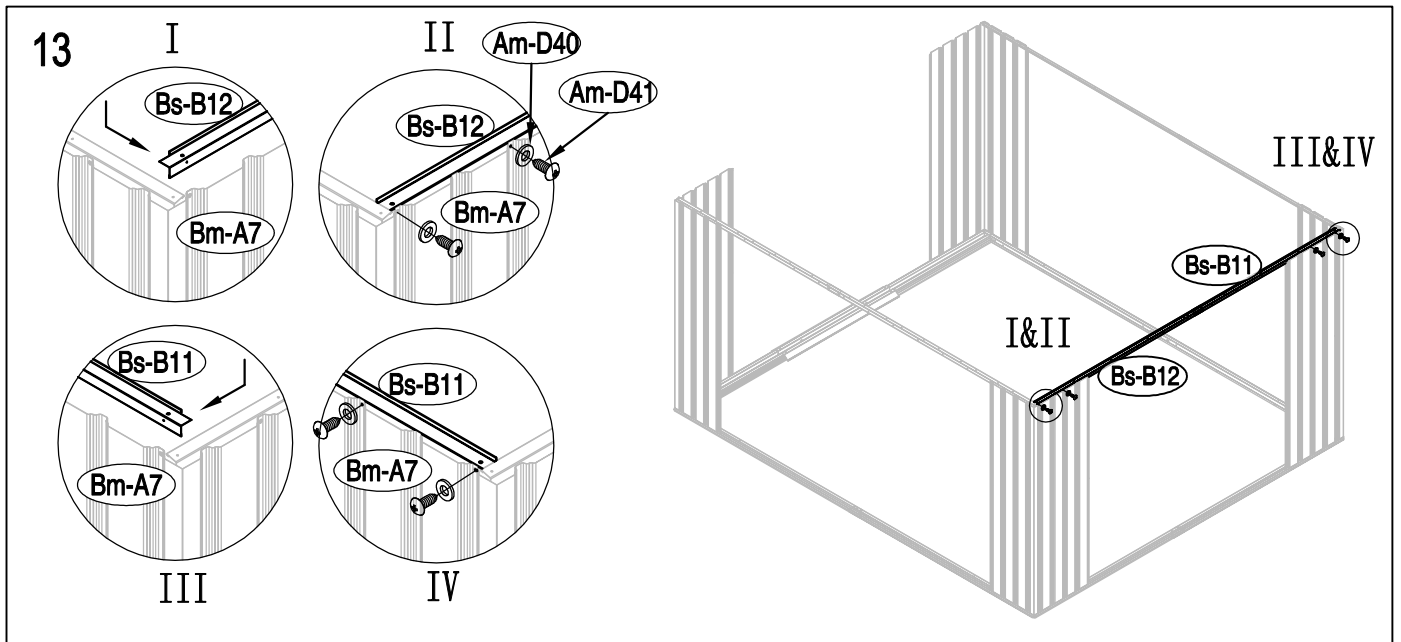


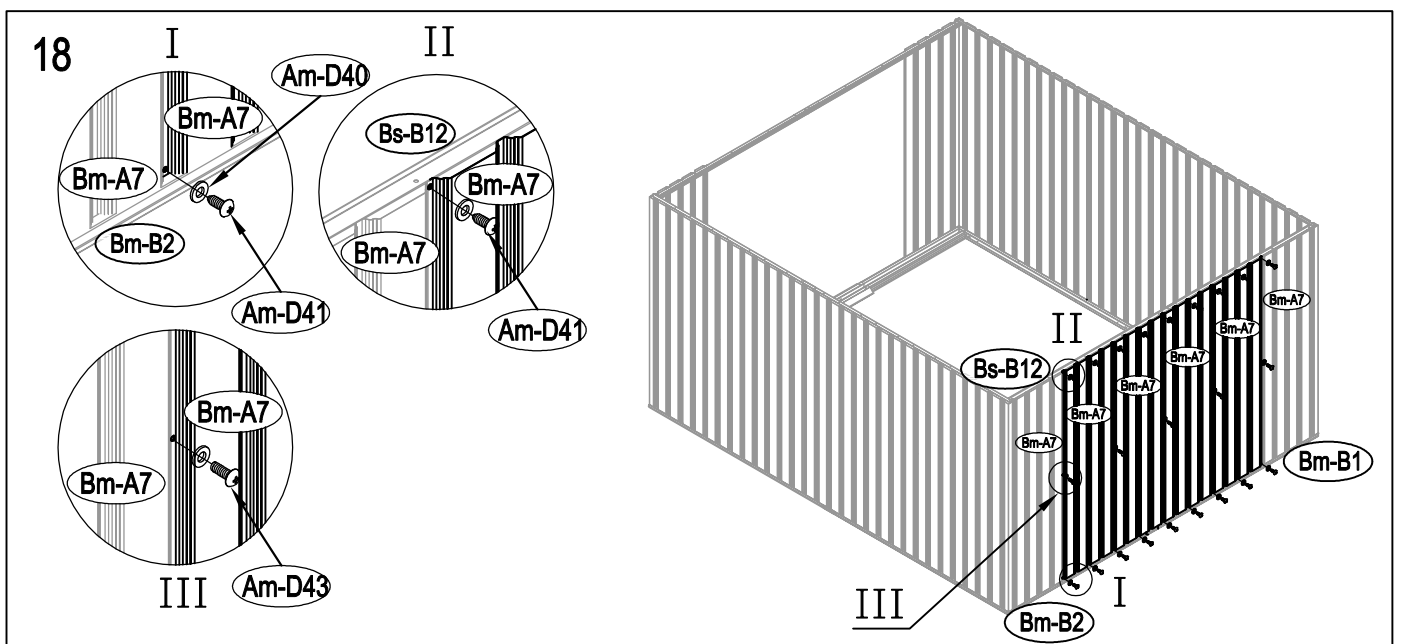
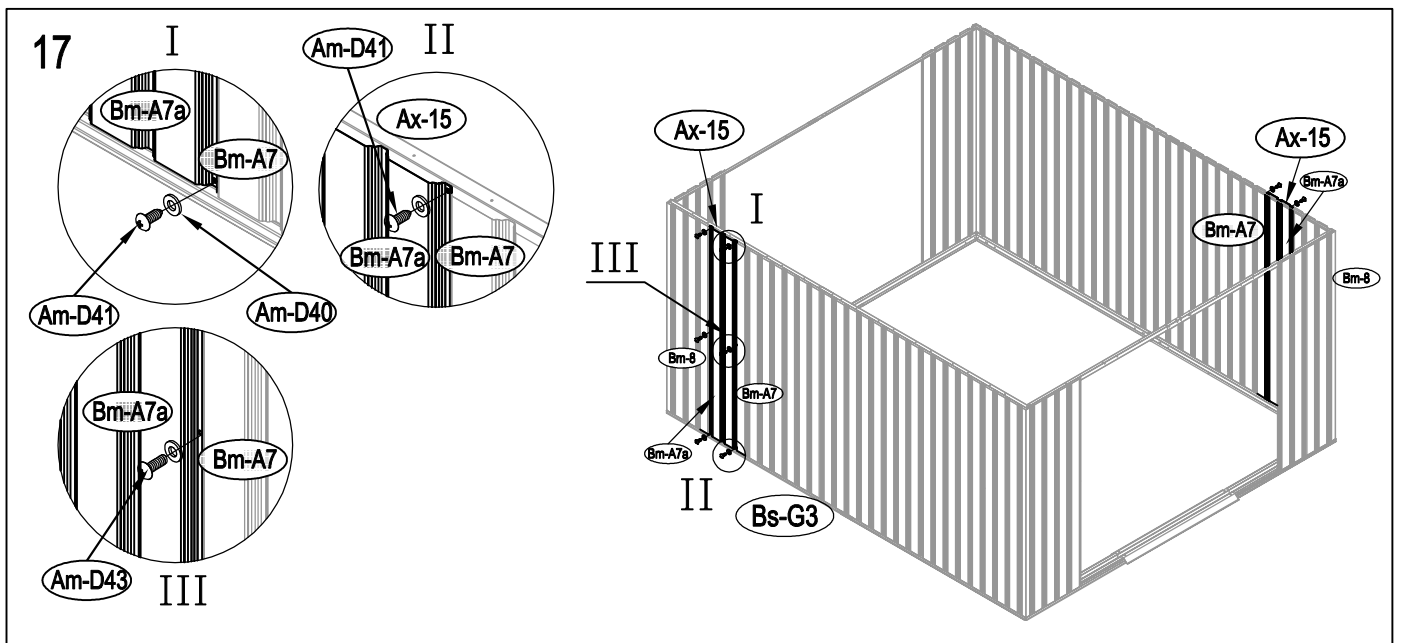
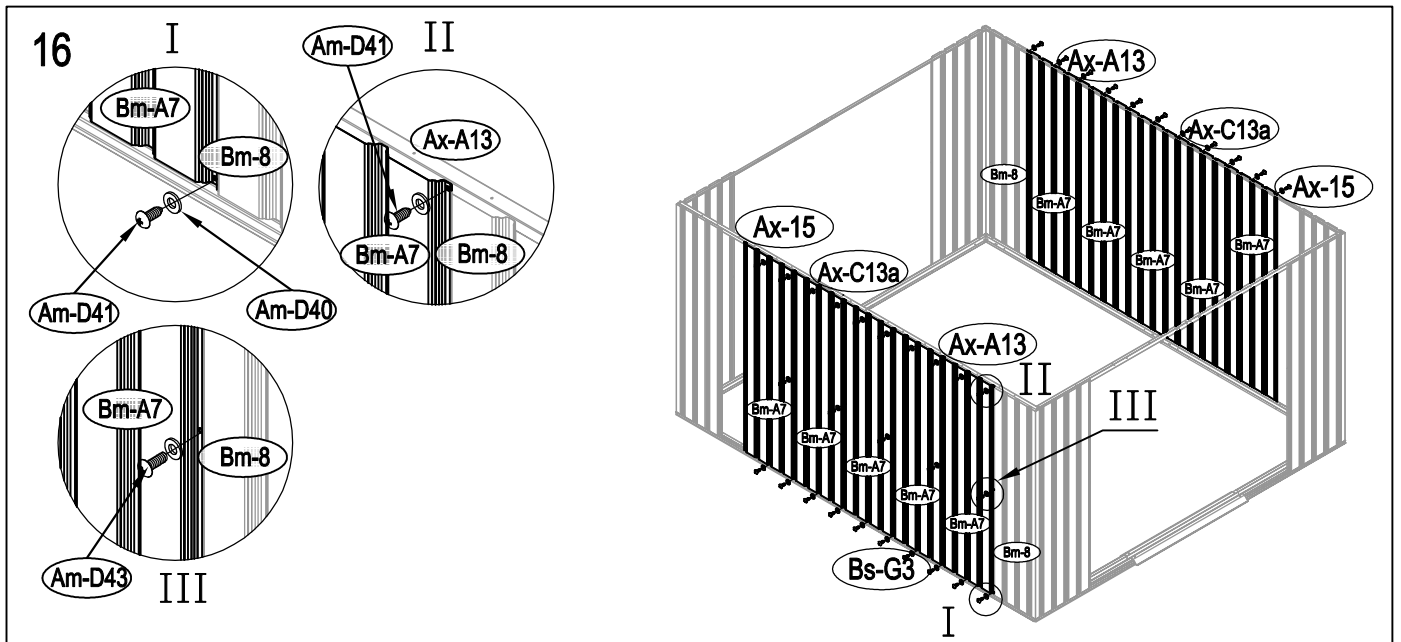
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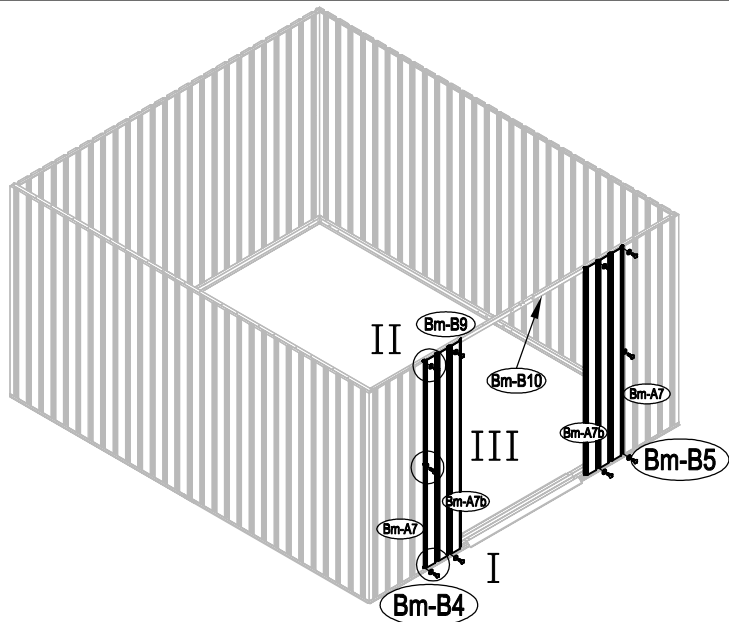
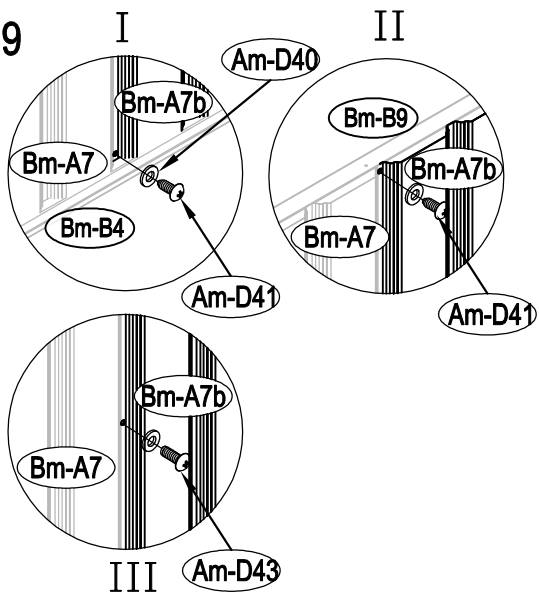
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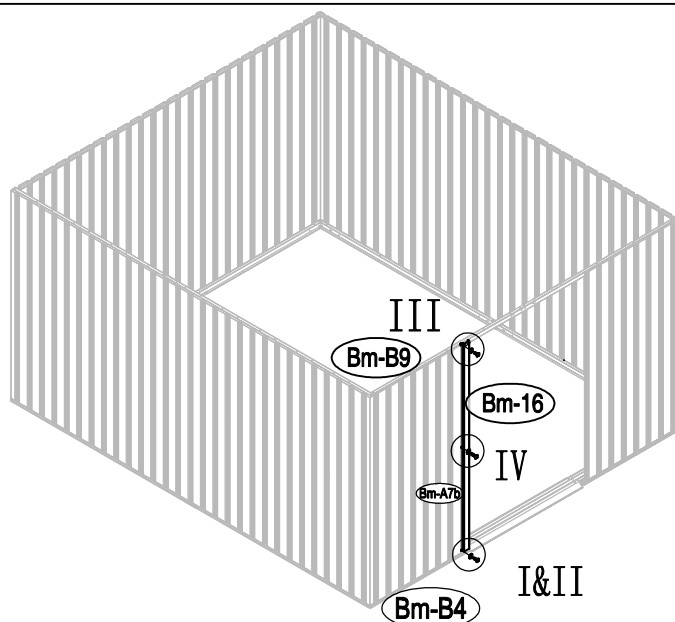
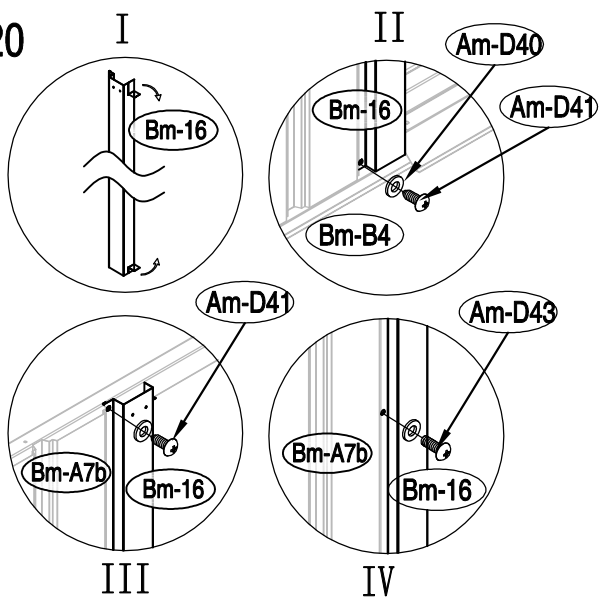




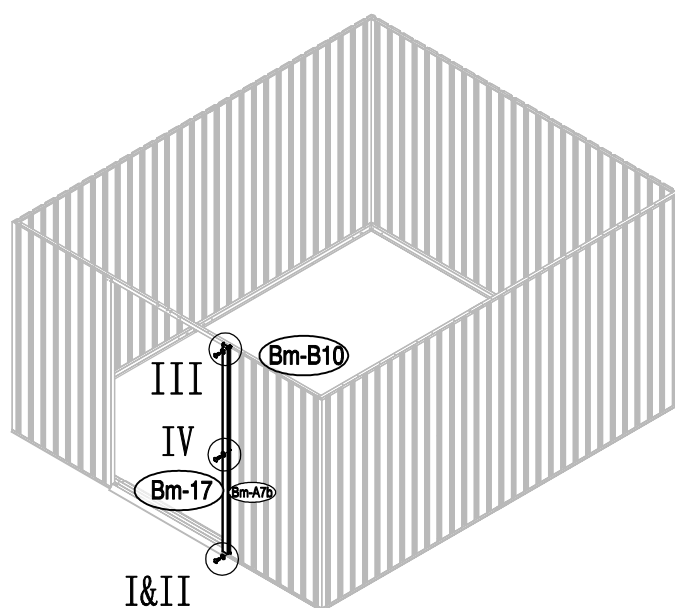
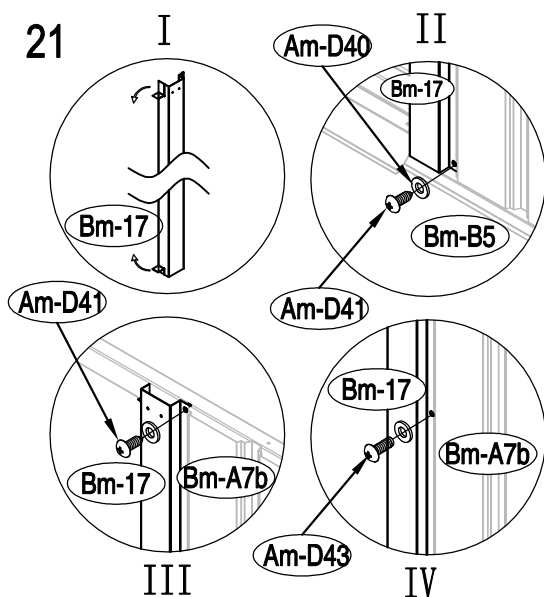
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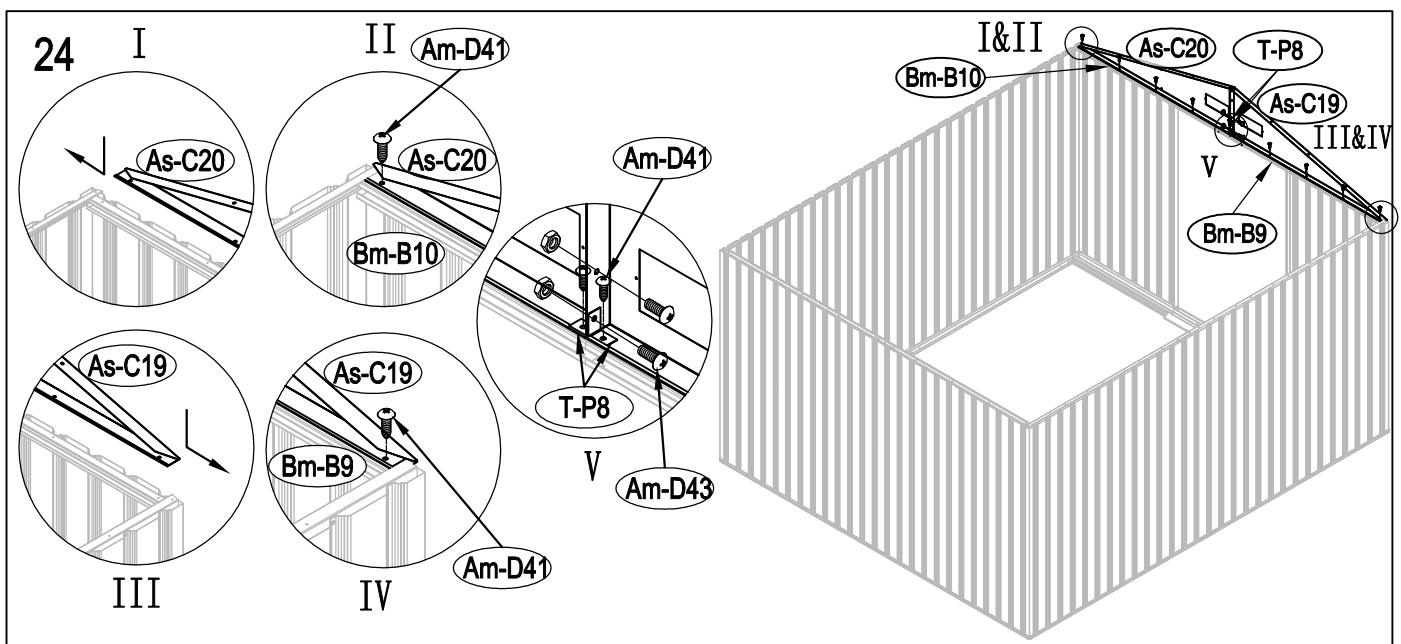
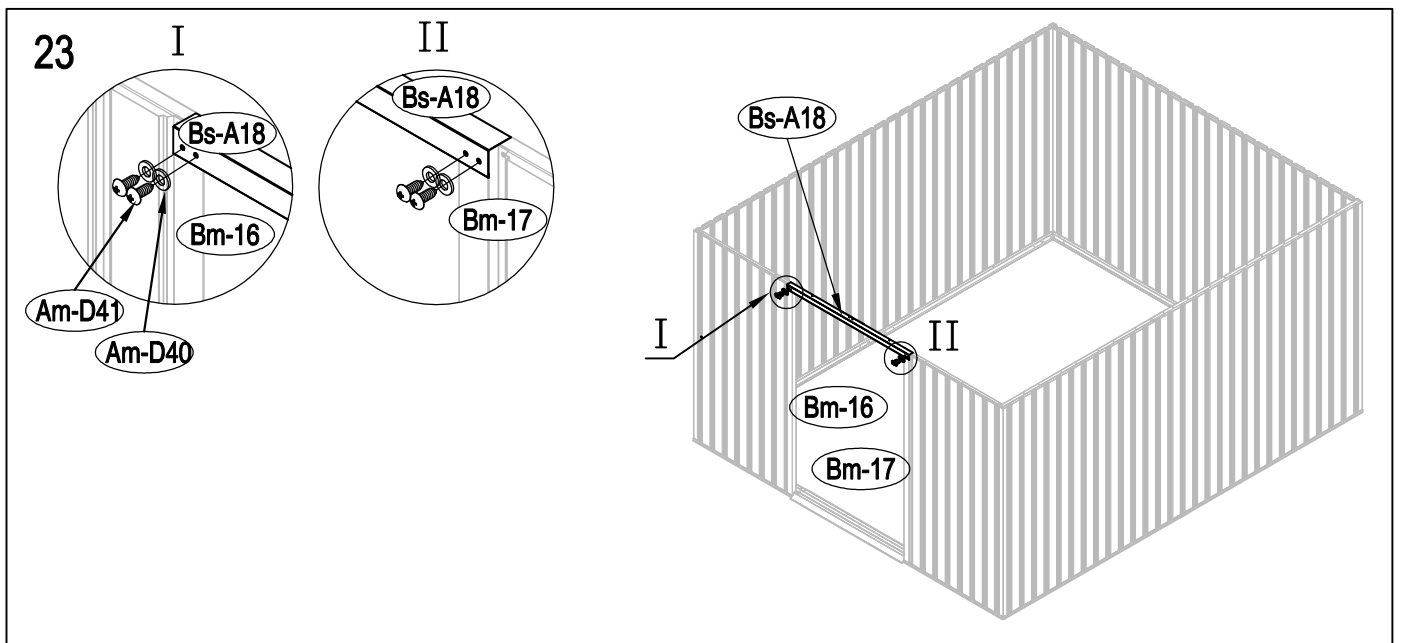
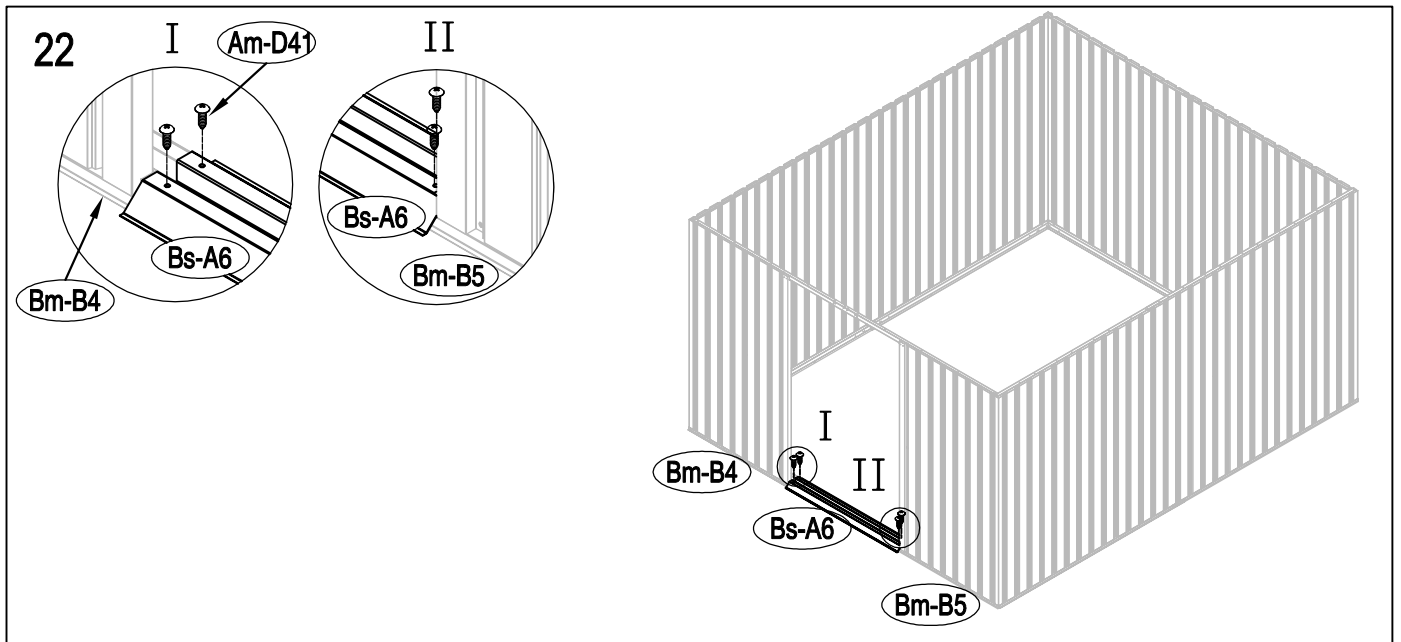


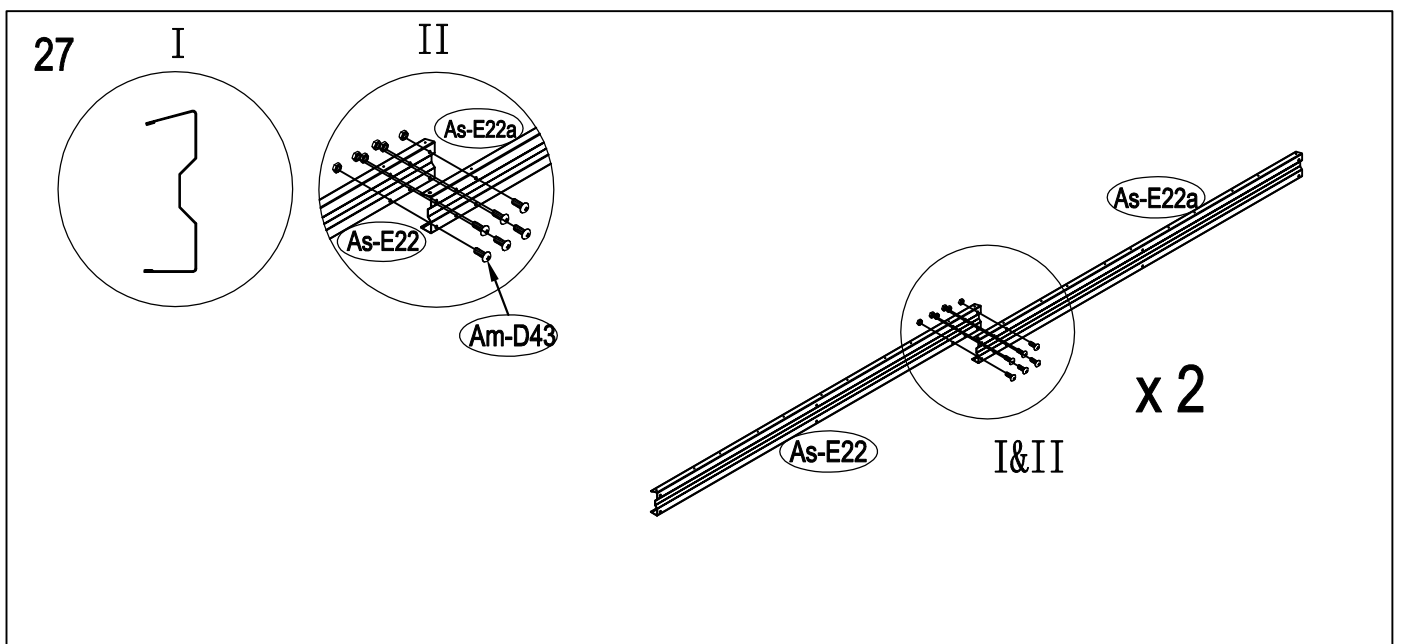
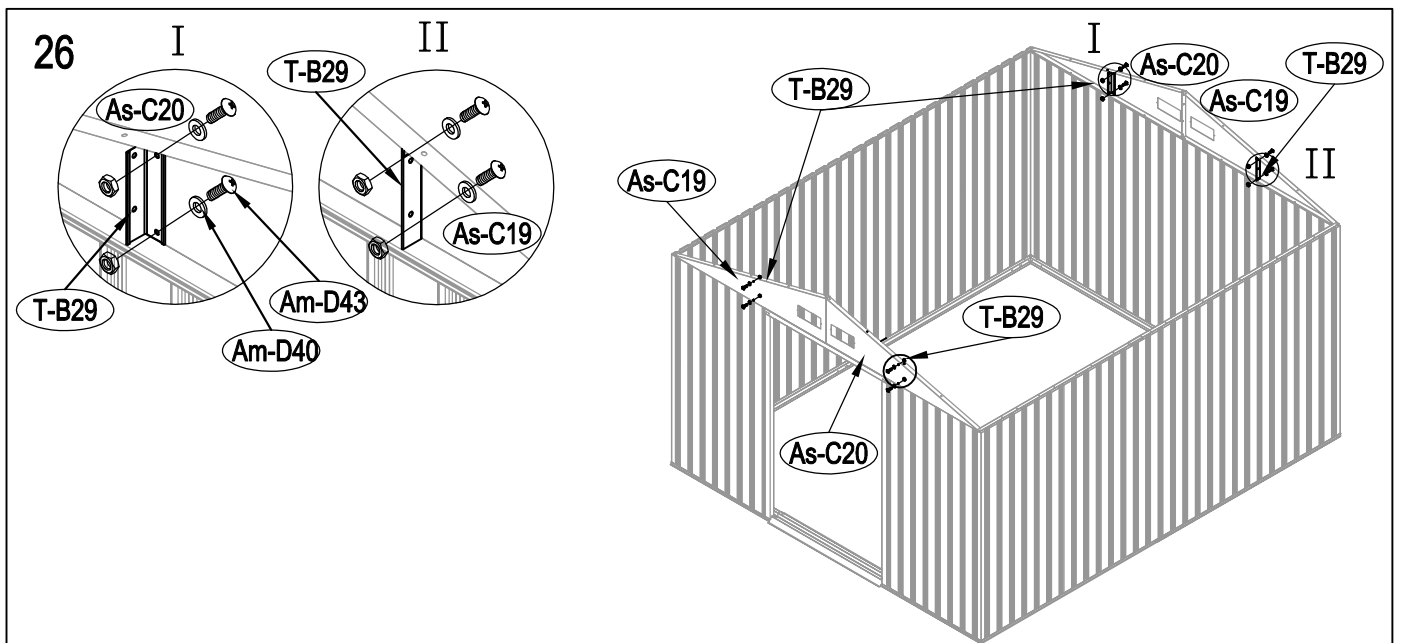
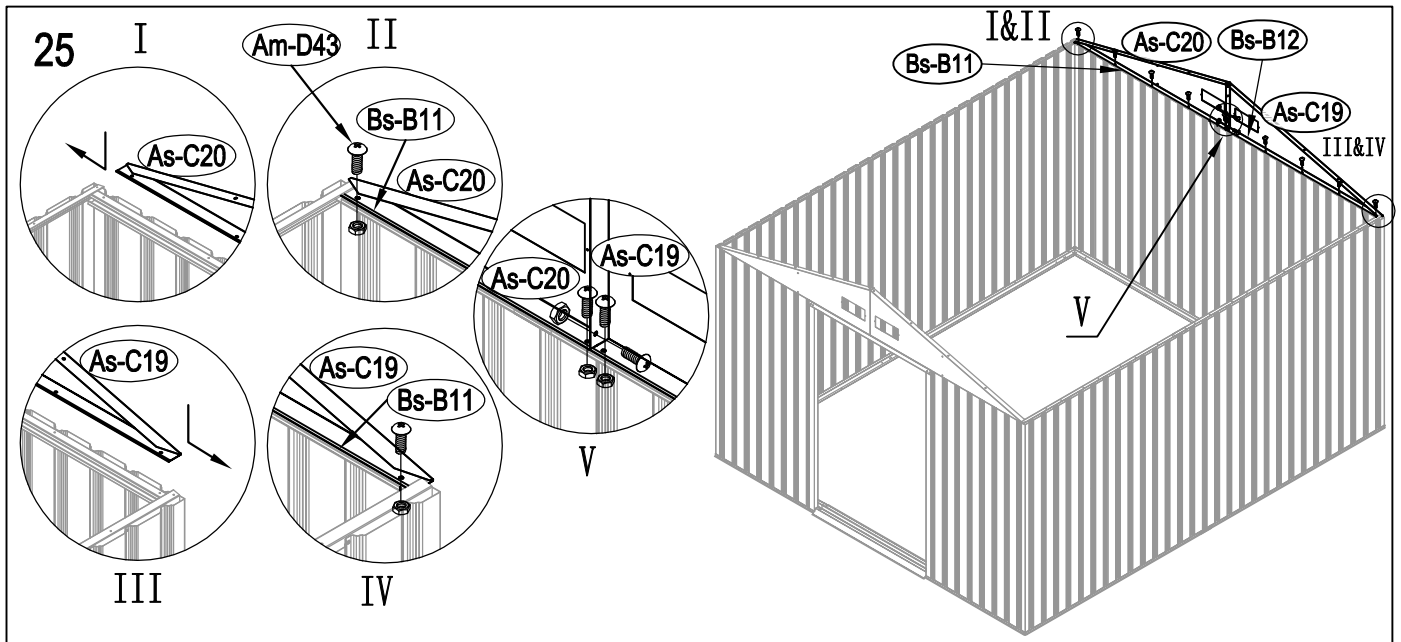
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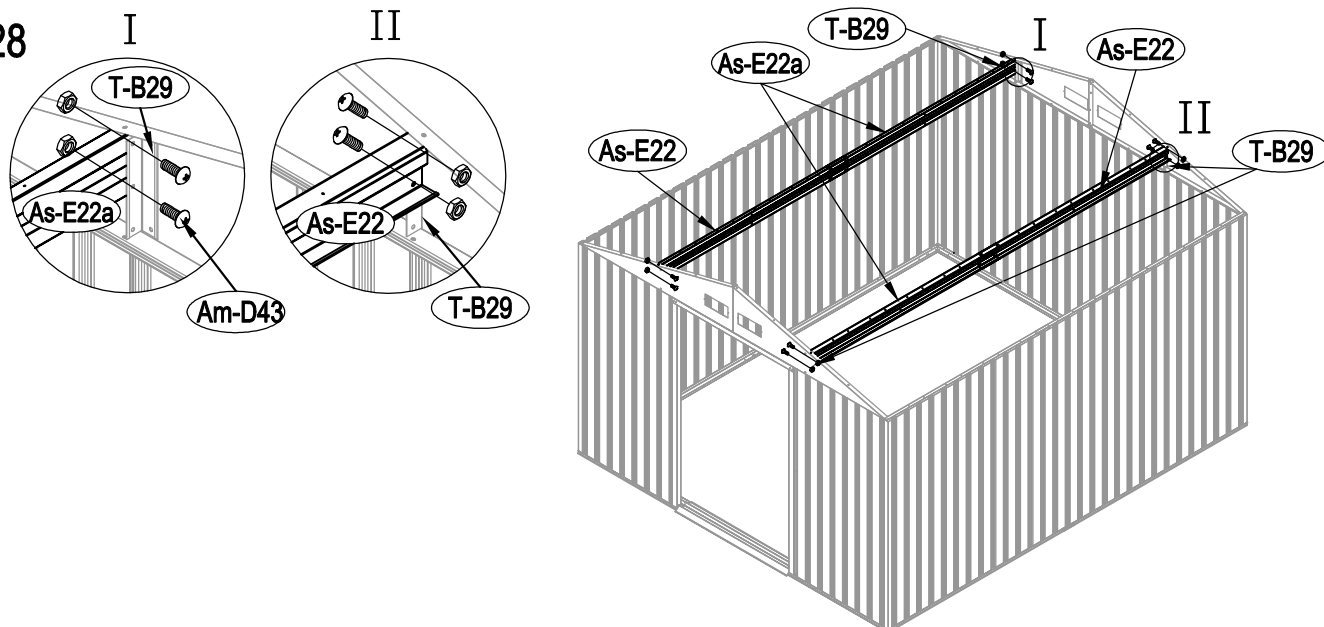
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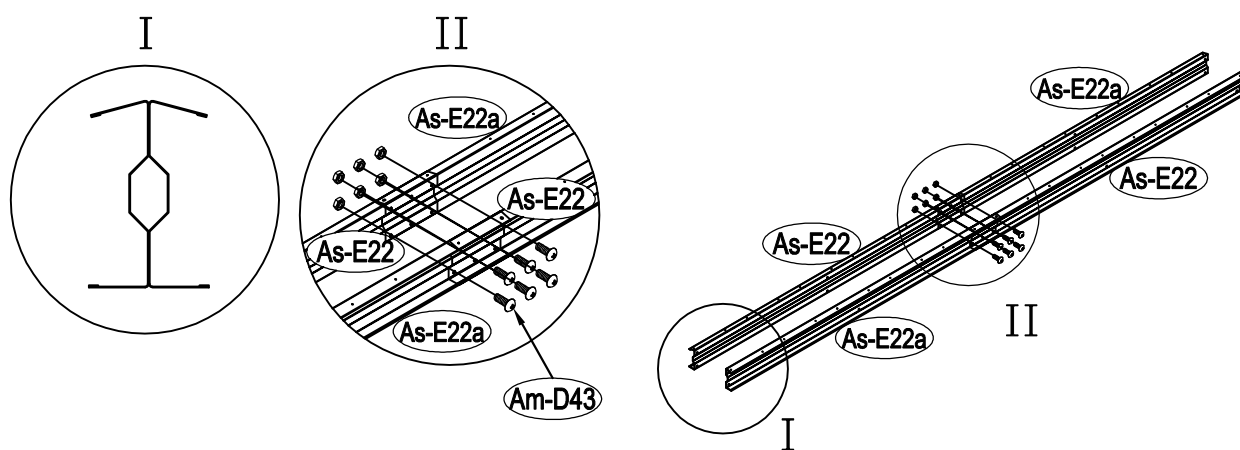




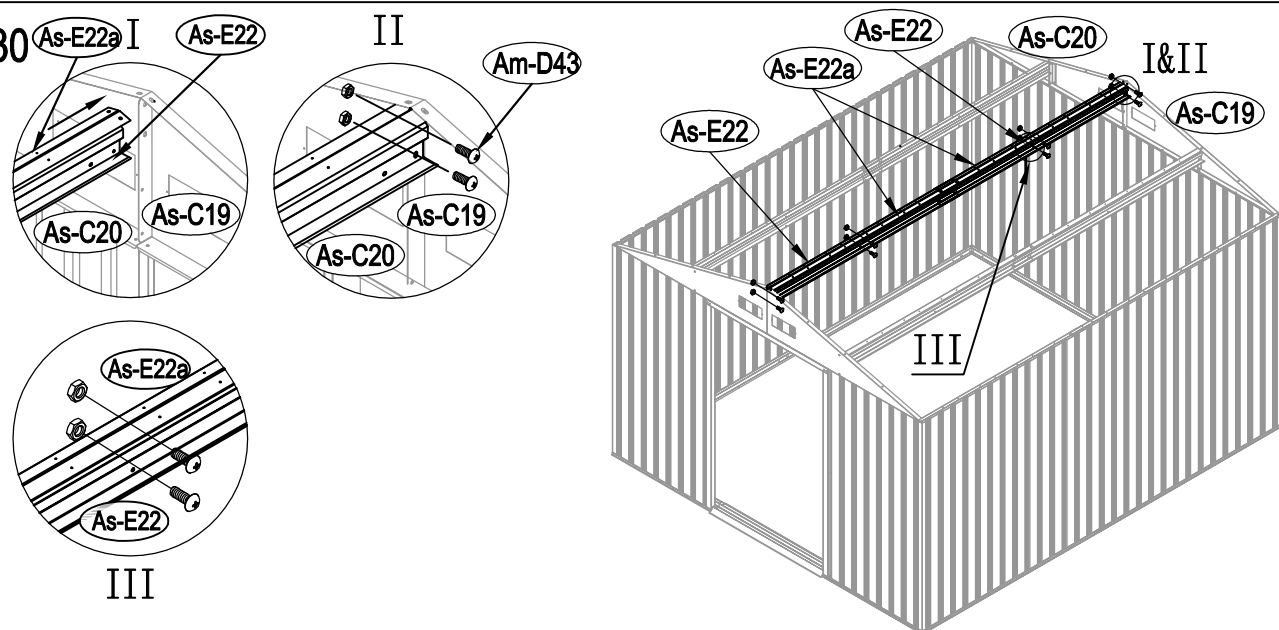
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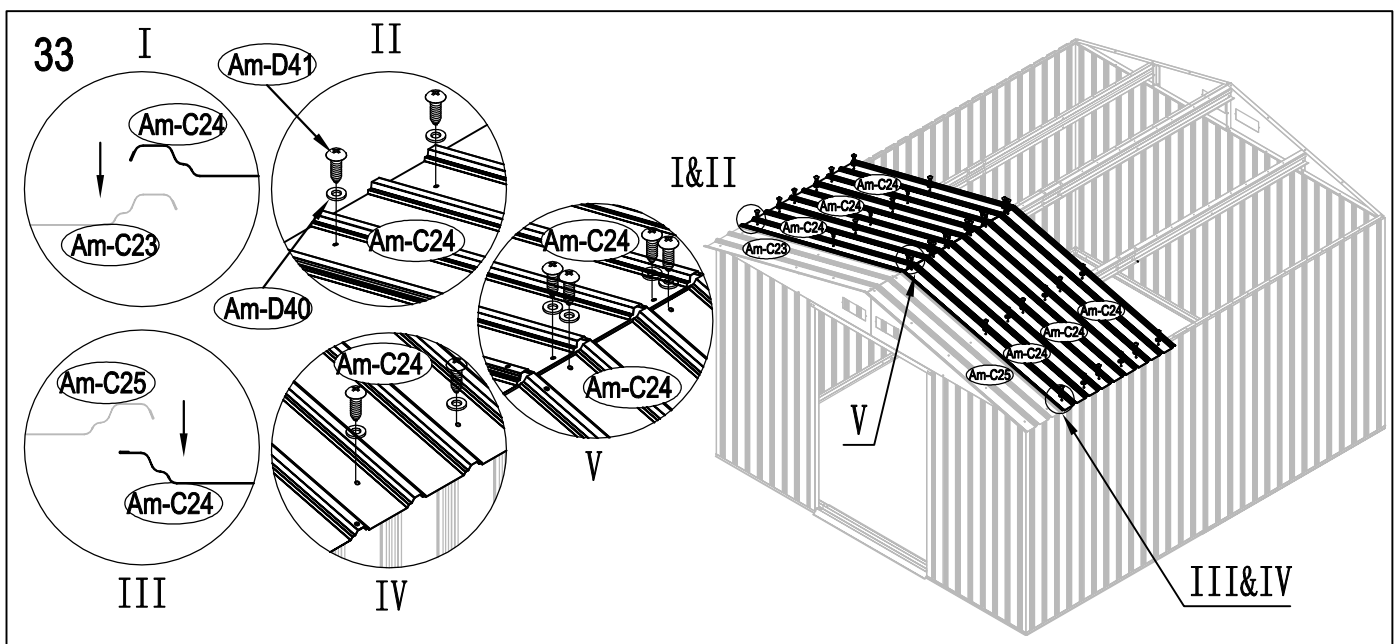
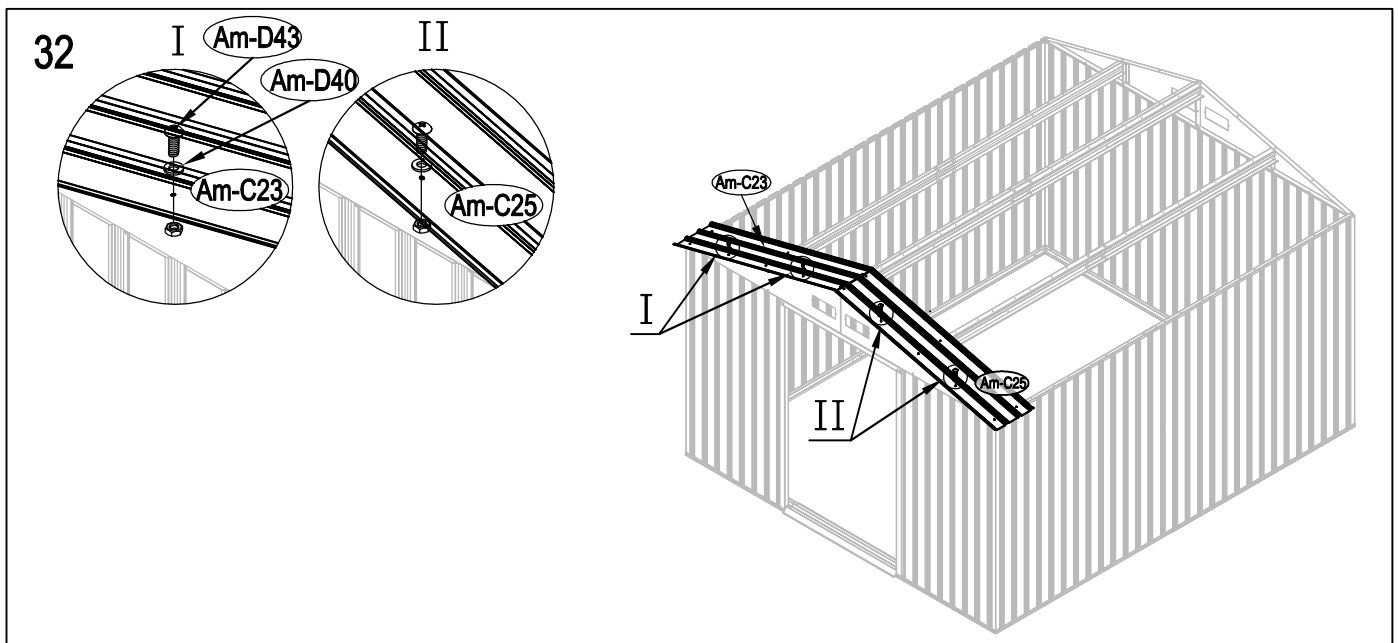
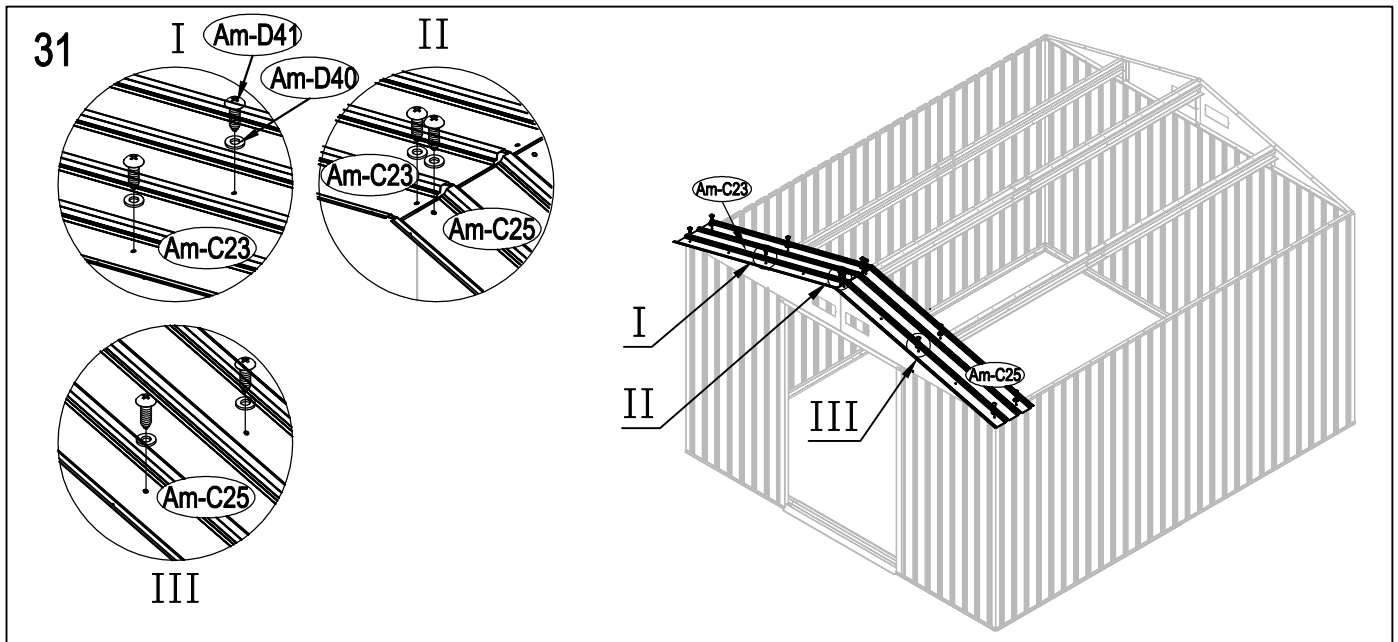


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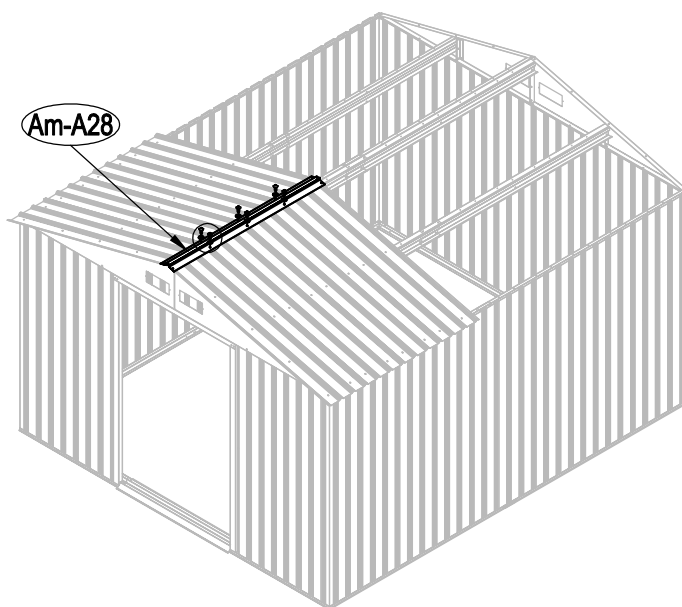
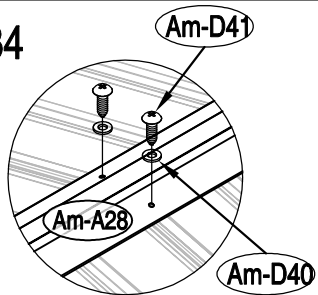


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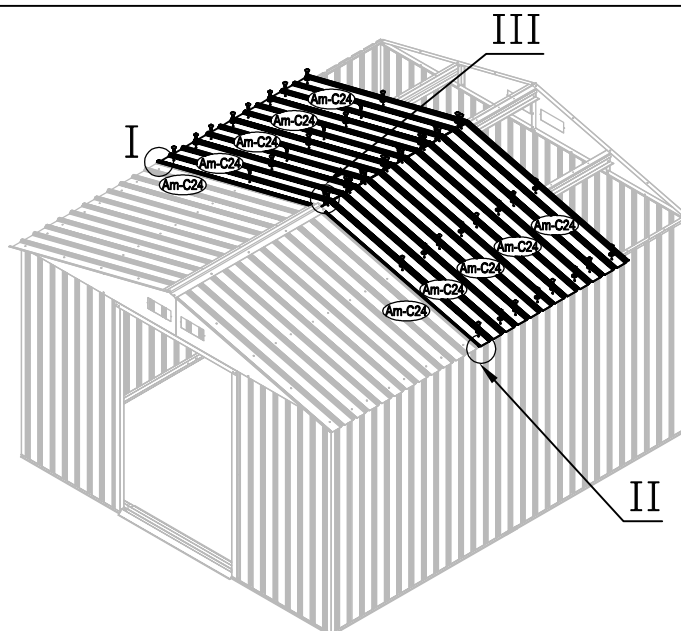
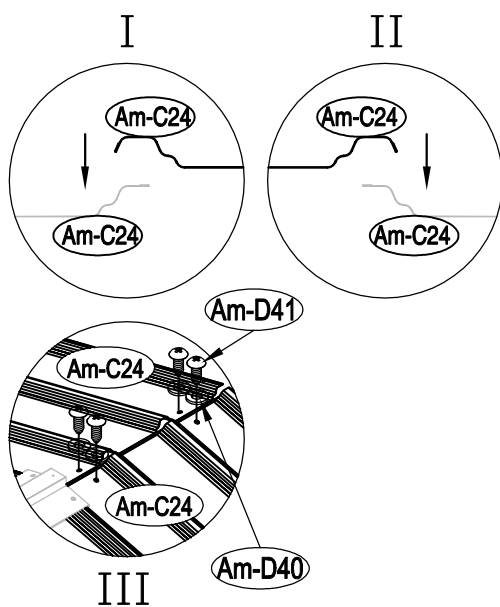




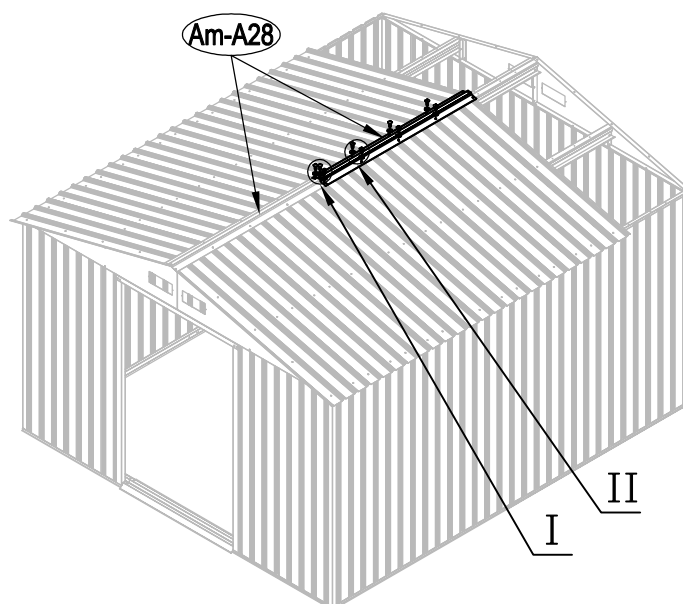
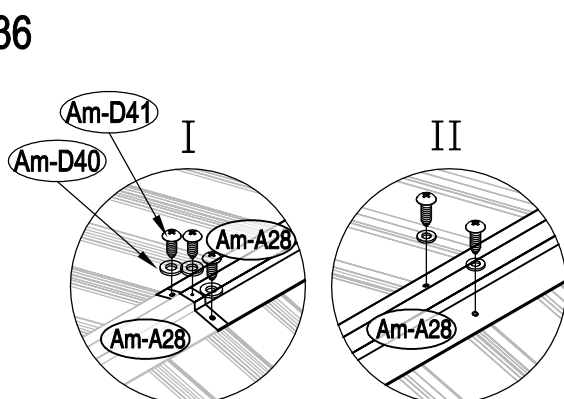
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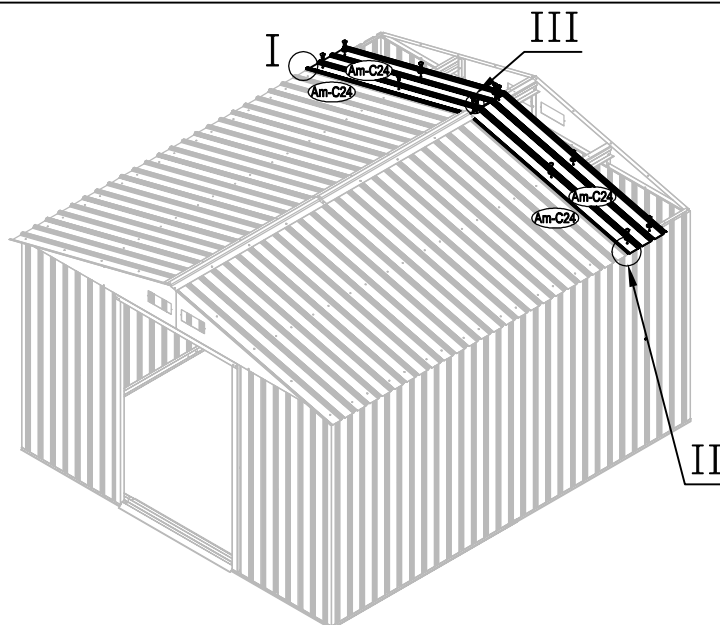
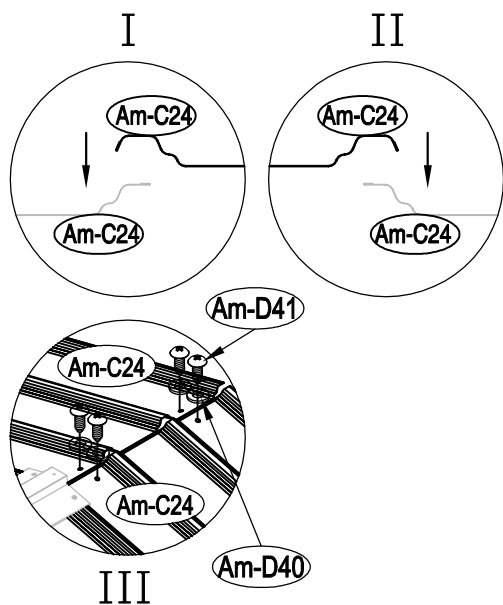
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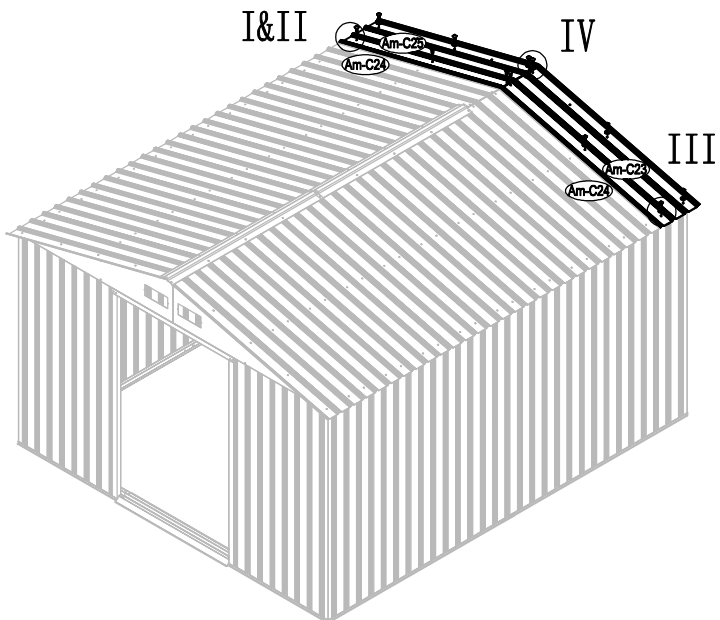
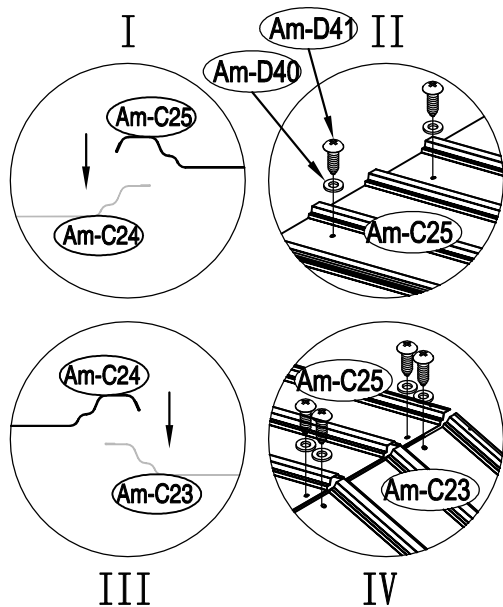
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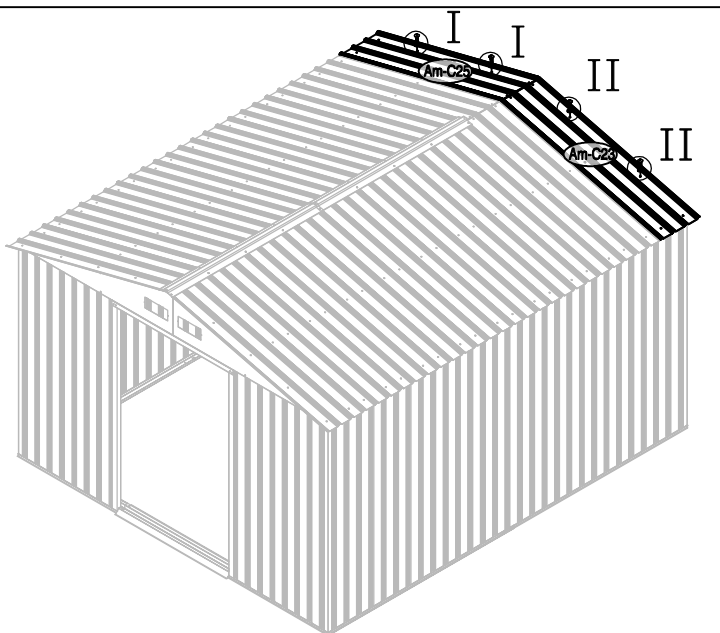
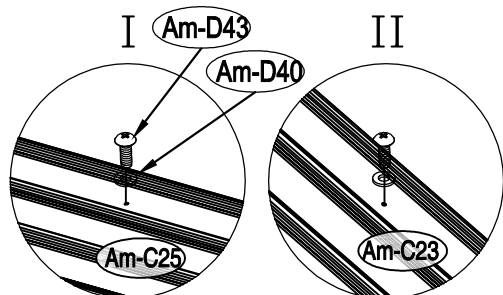
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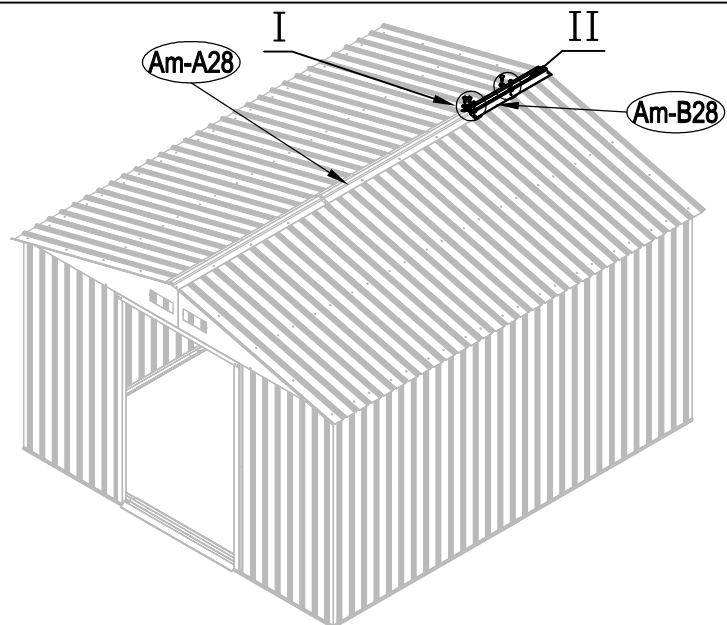
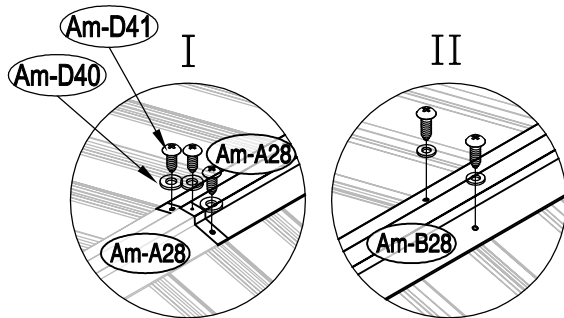
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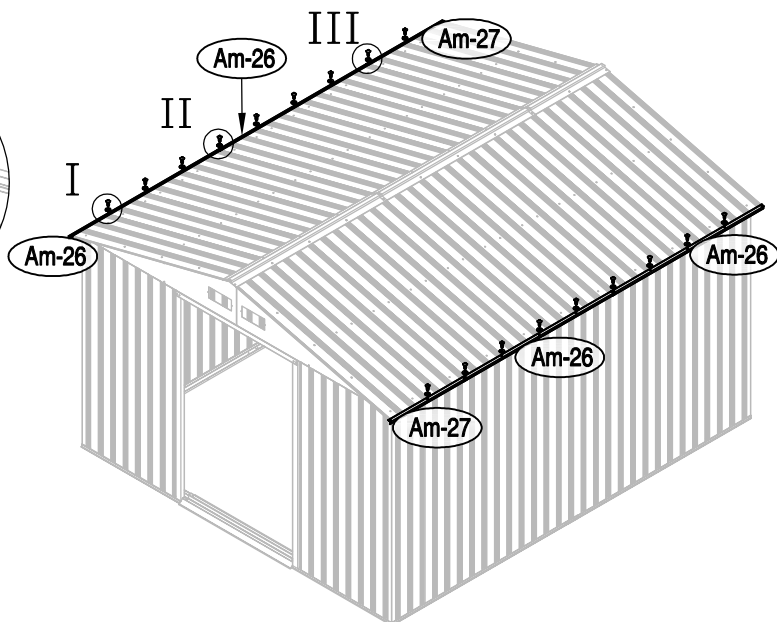
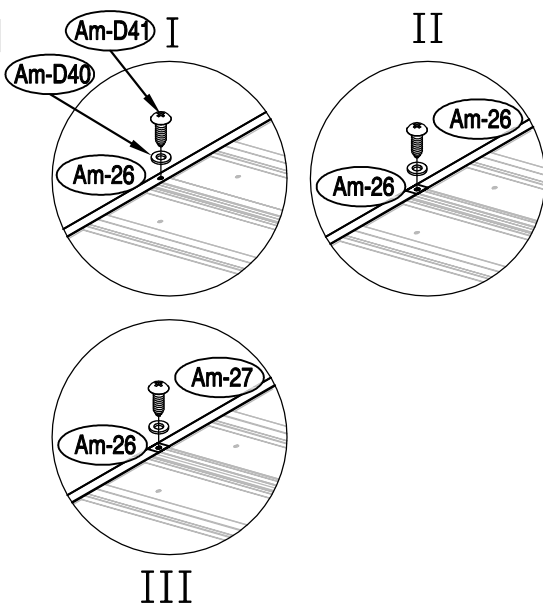
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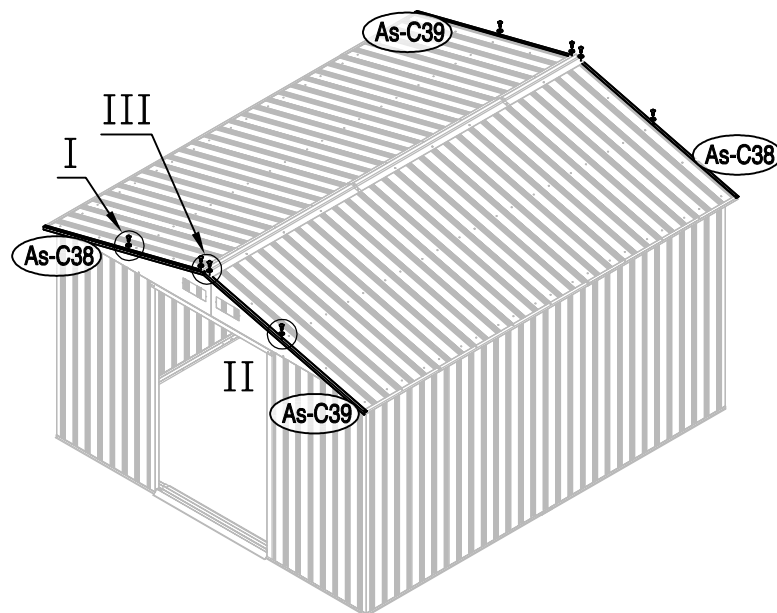
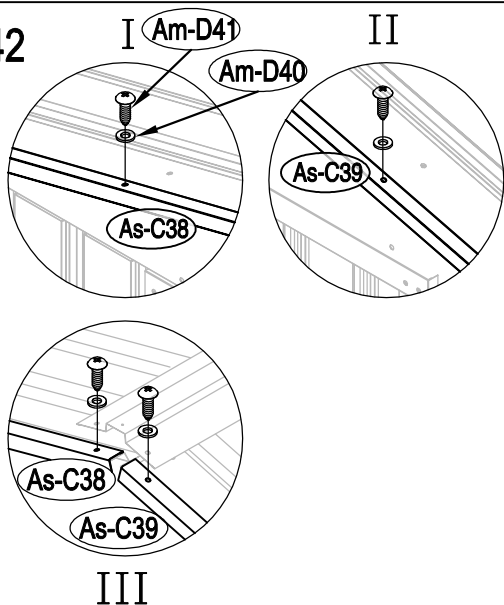
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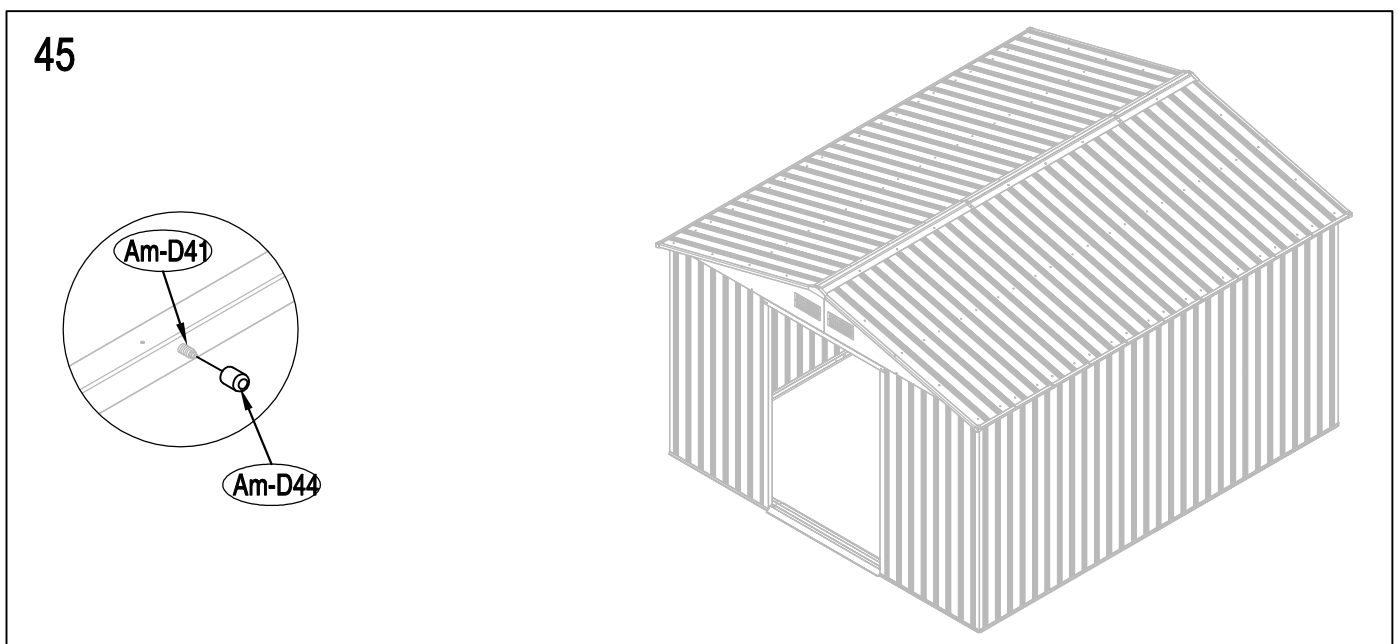
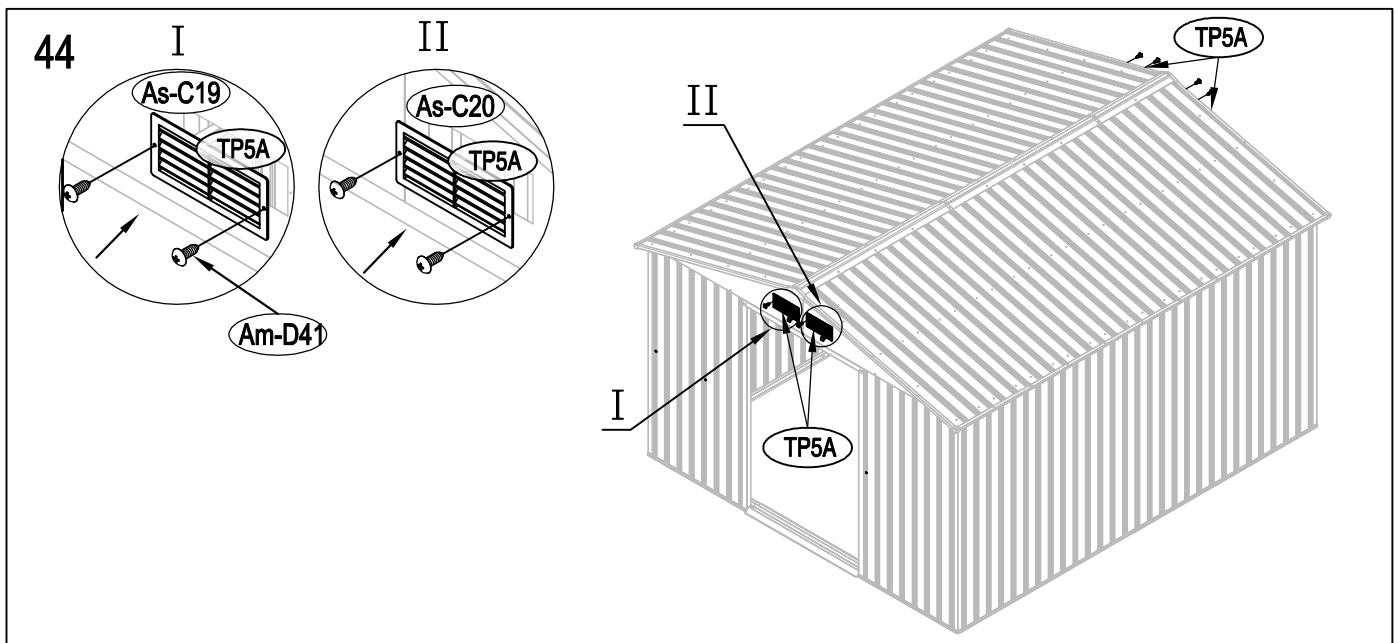
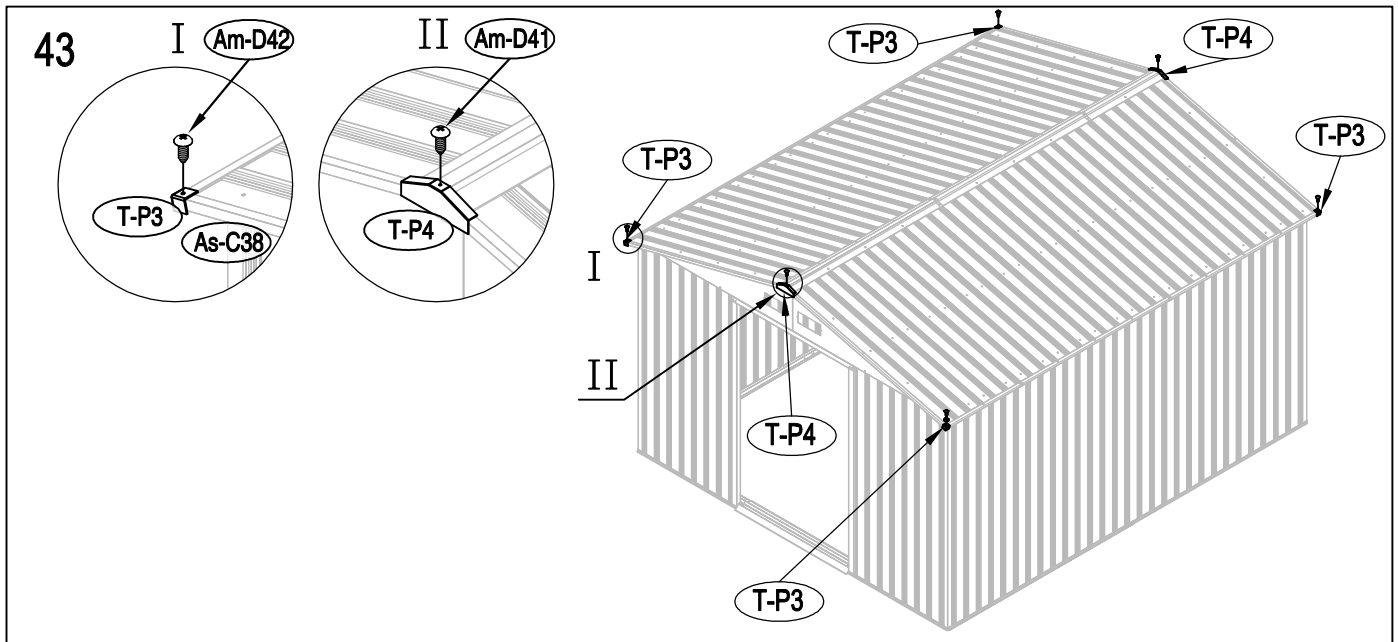


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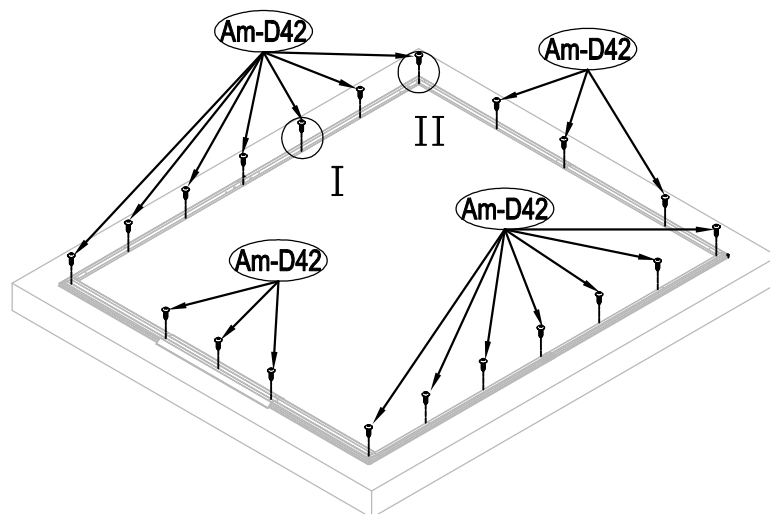
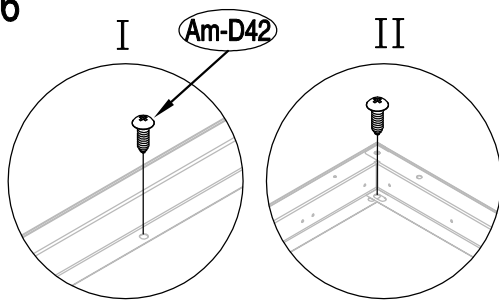


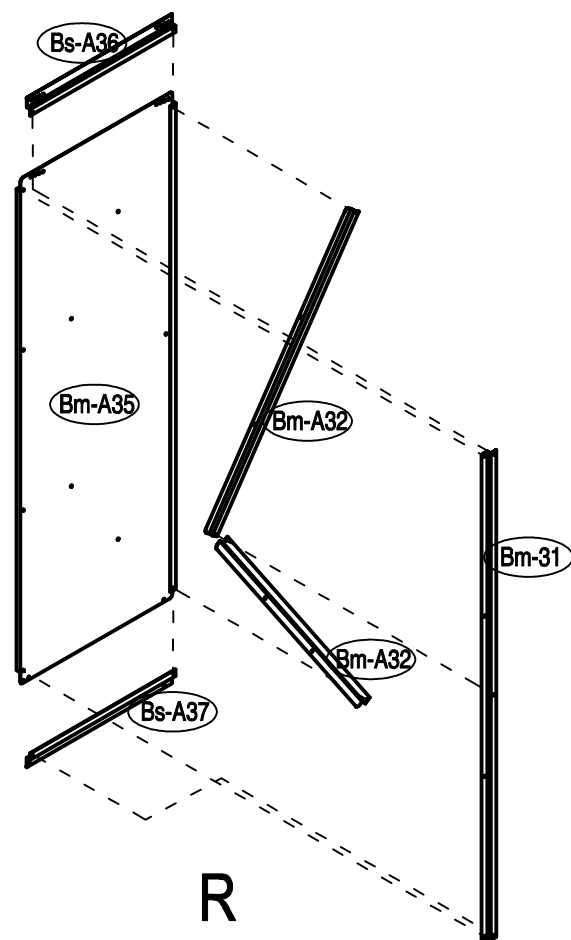
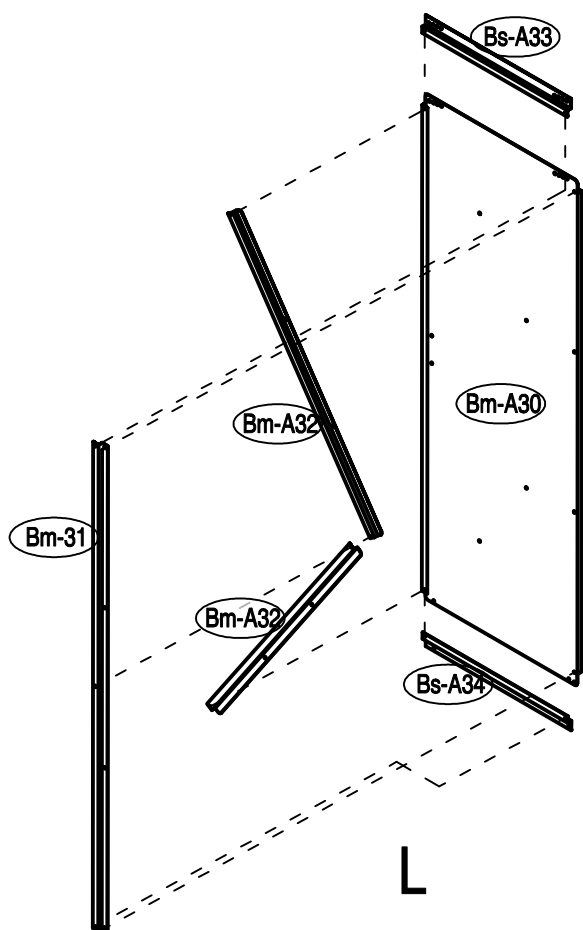
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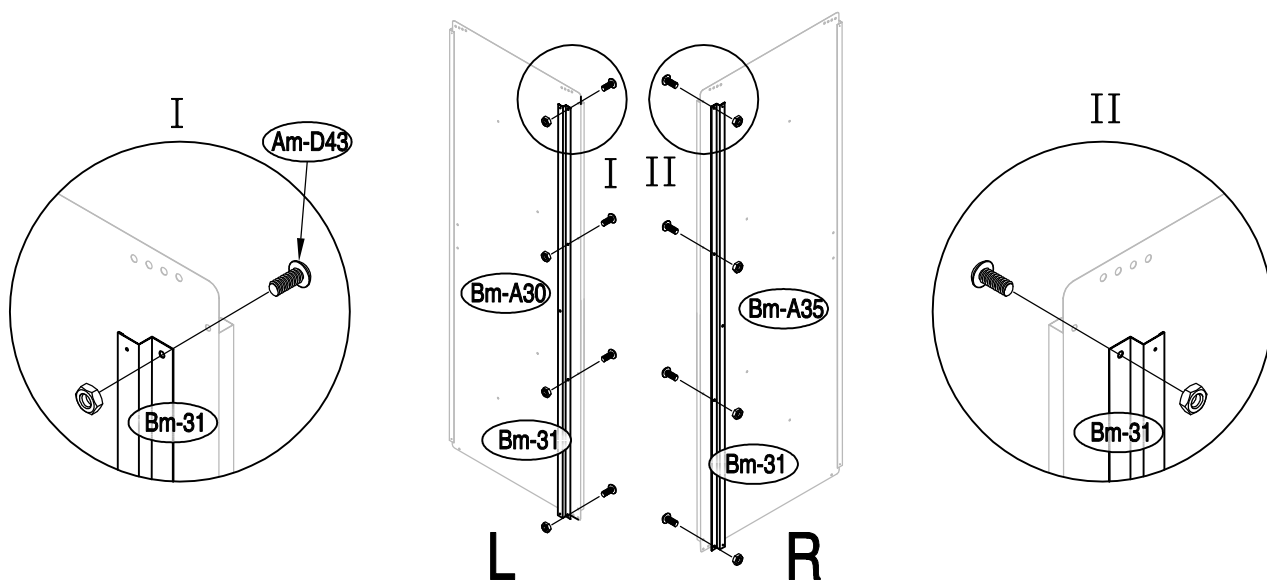


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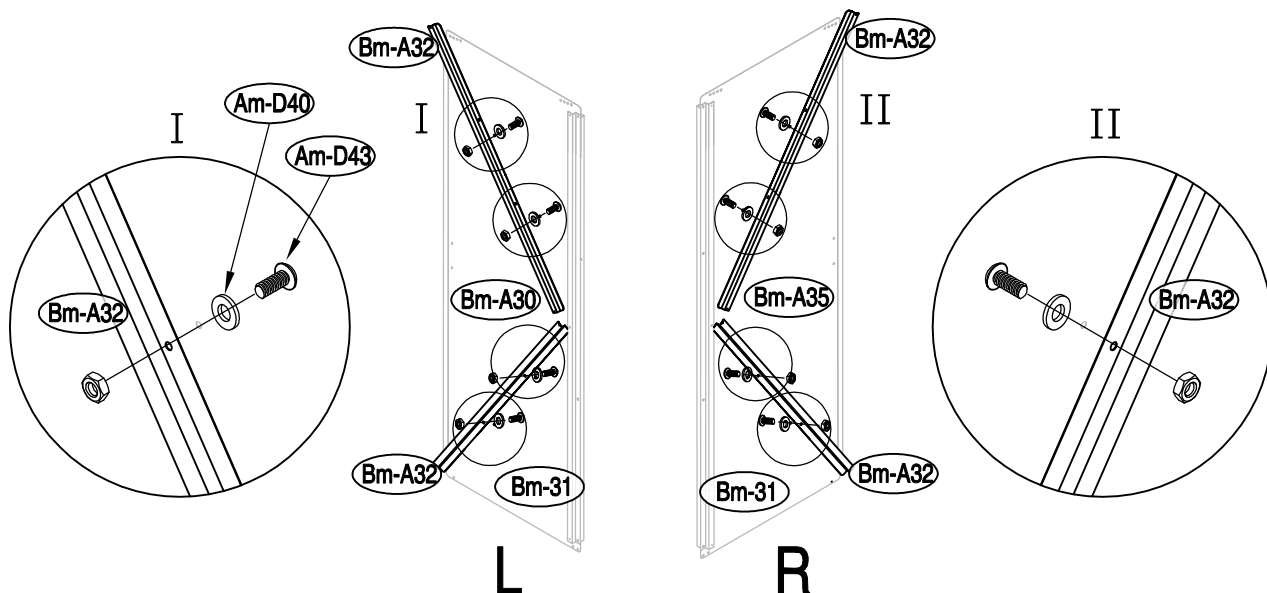




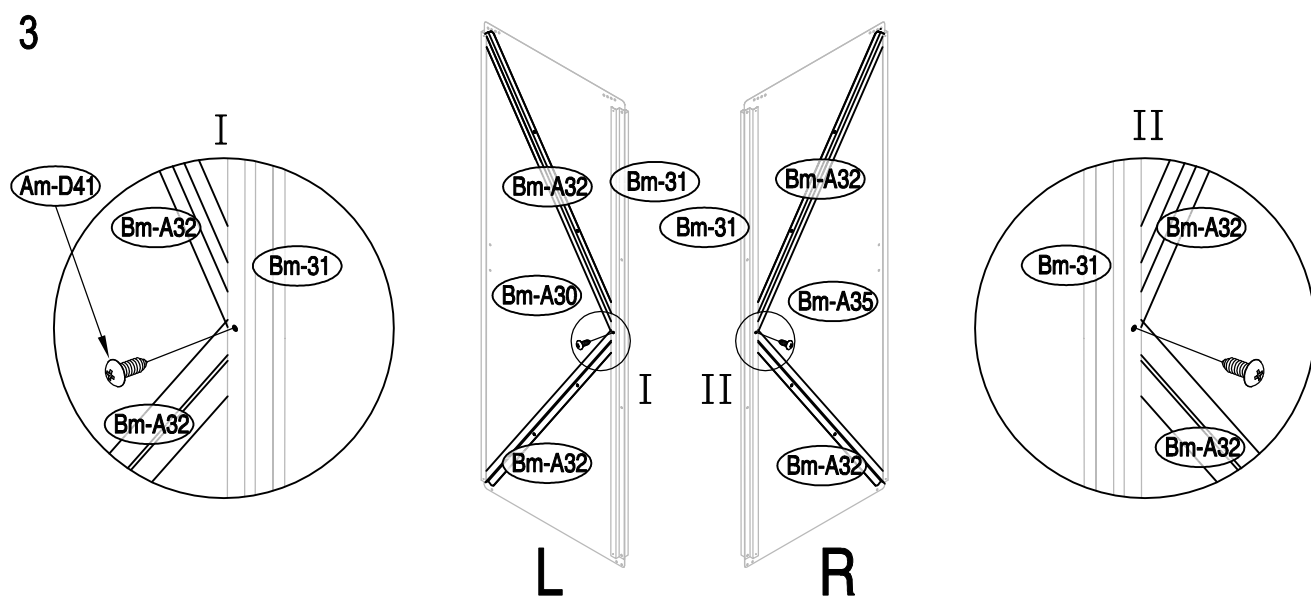
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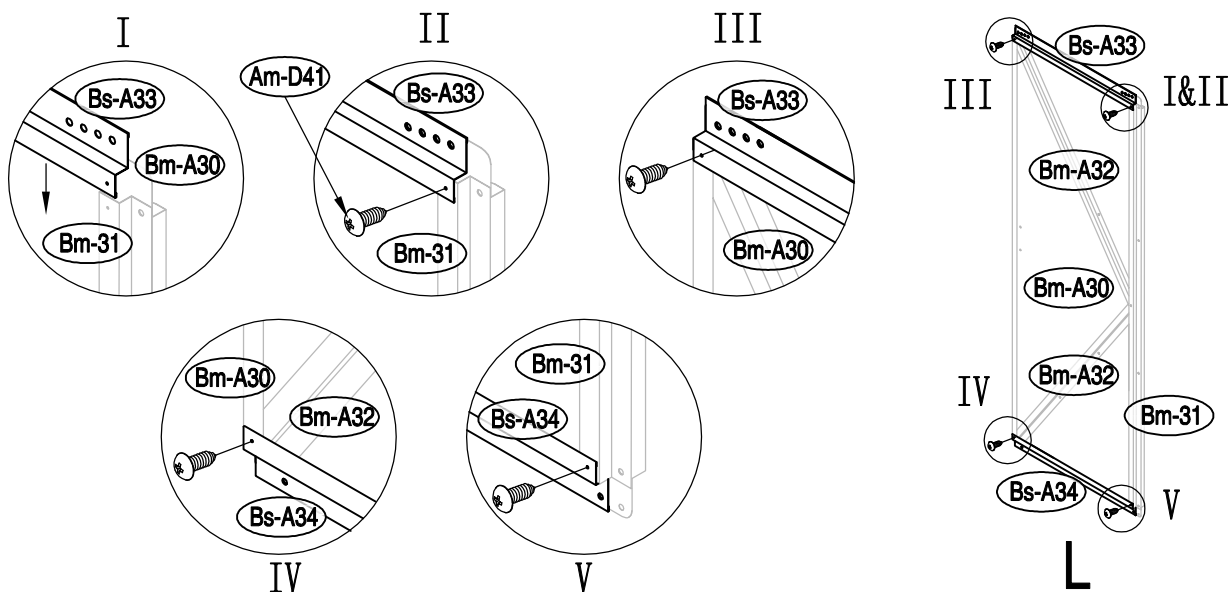
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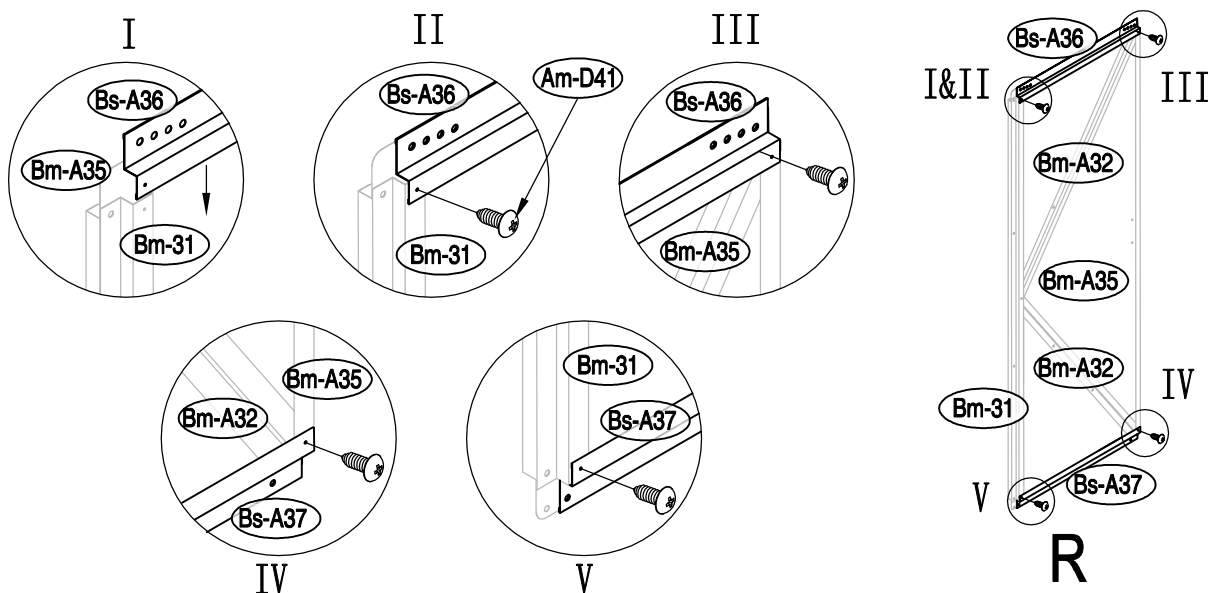
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