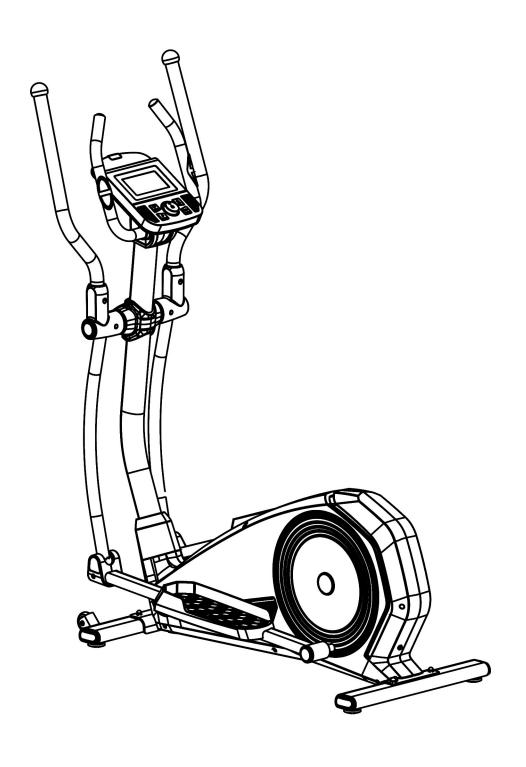
SMART E-77 USER MANUAL

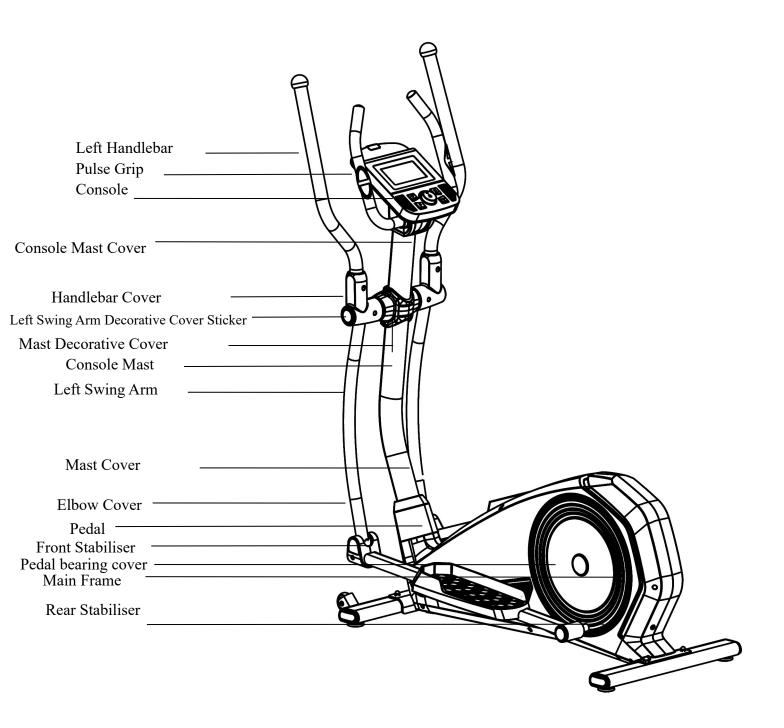


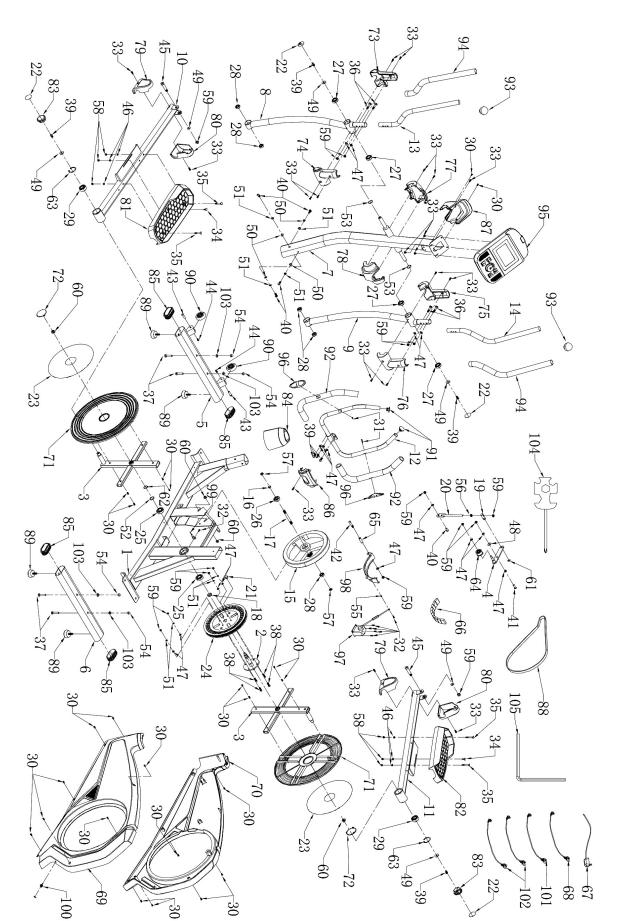


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1. Product Brief





No.	Name	Specifications	Qty	No.	Name	Specifications	Qty
1	Main Frame	Black	1		Hexagon Socket Head Cap Screws	M8*20 screw- wide teeth	4
2	Axis	Black	1			M8*16 screw-wide teeth	7
3	Flywheel Cross Bracket	Black	2	40		M8*20 screw-wide teeth	5

4	Guide Pulley Holder	Black	1	41	Pan Head Socket Head Cap Screws	M8*25 screw-wide teeth	1
5	Front Stabilizer	Black	1	42	Pan Head Socket Head Cap Screws	M8*55 dental length 20	1
6	Rear Stabilizer	Black	1	43	Hexagon Socket Lock Screw	φ8-M6*30 screw- wide teeth	2
7	Console Mast	Black	1	44	Pan Head Socket Head Cap Screws	M6*12	2
8	Left Swing Arm	Black	1	45	Shoulder Screw	φ10*45*M8	2
9	Right Swing Arm	Black	1	46	Flat Washer	φ6.5*φ12*Τ1	6
10	Left Pedal Tube	Black	1	47	Flat Washer	φ8.5*φ16*Τ1.5	15
11	Right Pedal Tube	Black	1	48	Flat Washer	φ8.5*φ20*Τ1.5	1
12	Metal Pulse Grip	Black	1	49	Flat Washer	φ8.5*φ24*Τ2.0	6
13	Left Handlebar	Black	1	50	Arc Gasket	φ8.5*φ17*Τ1.5	4
14	Right Handlebar	Black	1	51	Spring Washer	M8	8
15	Flywheel	φ280*68	1	52	Wave Washer	φ21*φ27*Τ0.3	1
16	Flywheel Limiting Stopper	φ10*φ14*3	1	53	Wave Washer	φ17.5*φ23*Τ0.3	2
17	Flywheel Axle Core	φ10*120	1	54	Cap Nut	M10	4
18	Spacer sleeve on the right side of the center shaft	φ20.2*φ25*6.8	1	55	Hex nut	M4	1

19	Guide Pulley Adjuster	φ15*39	1	56	Hex nut	M8	1
20	Pinch roller adjustment welding group	white zinc plated	1	57	Hex nut	φM10*P1.25*T5	2
21	Speed Magnet	φ17*14*(φ15*7)	1	58	Lock Nut	M6	6
22	Swing Arm Decorative Sticker	φ37.5	4	59	Lock Nut	M8	15
23	Cross Bracket Decorative Sticker	φ67*282	2	60	Hexagon Flange Glued Nut	M10*P1.25	4
24	Belt Pulley		1	61	Shaft Elastic Washer	φ12	1
25	Bearing	6004	2	62	Shaft Elastic Washer	Ф20	1
26	Bearing	6300	1	63	Cir-clip	φ42	2
27	Bearing	6003	4	64	Guide Pulley Holder	φ30*20.5	1
28	Bearing	6000	5	65	Magnet Holder Sleeve	φ8*φ12*36	1
29	Self-aligning Ball Bearings	2203	2	66	Permanent Magnet	20*30*T10	12
30	Cross Recessed Pan Head Tapping Screws	ST4.2*16	24	67	Power Cable		1
31	Cross Recessed Pan Head Tapping Screws	ST4.2*19	2	68	Communication Cable		1
32	Phillips Pan Head Screws	M4*12	6	69	Left Chain Cover	ABS	1

33	Phillips Flat Head Screw	M5*14	16	70	Right Chain Cover	ABS	1
34	Square Bolt	M6*15 screw-wide teeth	2	71	Frame side turntable	ABS	2
35	Square Bolt	M6*45 dental length15	4	72	Side turntable trim cover	ABS	2
36	Square Bolt	M8*40 screw-wide teeth	4	73	Left Handlebar Front Cover	ABS	1
37	Square Bolt	M10*55 Hex head bolts	4	74	Left Handlebar Rear Cover	ABS	1
No.	Name	Specifications	Qty	No.	Name	Specifications	Qty
75	Right Handlebar Front Cover	ABS	1	91	Pulse Grip Plug	28*φ19.2	2
76	Right Handlebar Rear Cover	ABS	1	92	Pulse Grip Foam	9φ20*Τ5*480	2
77	Armrest riser trim cover	ABS	1	93	Handlebar Plug	φ50*46	2
78	Armrest riser trim cover	ABS	1	94	Handlebar Foam	φ30*Τ3*660	2
79	Left Elbow Cover	ABS	1	95	Console		1
80	Right Elbow Cover	ABS	1	96	Pulse Sensor		2
81	left Pedal	PP	1	97	Gearbox		1
82	Right Pedal	PP	1	98	Magnet Holder	white zinc plated	1

83	Pedal Bearing Cover	PP	2	99	Speed Sensor Cable		1
84	Mast Cover	ABS	1	100	Main Frame Power Cord		1
85	Oval Plug	ABS	4	101	Main Cable		1
86	Console Mast Upper Cover	ABS	1	102	Handheld Pulse Cable		2
87	Console Mast Lower Cover	ABS	1	103	Flat Washer	φ10.5*φ20*Τ1.5	4
88	Belt	440J PJ6	1	104	Combination Wrench		1
89	Adjustable Pad	φ50*40L*M10	4	105	Allen wrench	5MM*90*90	1
90	Transportation wheel	φ61.5*φ8.2*24	2				

	Main parameters and parts list								
No.	Parameters Names	Descri	ption		No.	Parameters Names	Descrip	tion	
1	KW	260	W		4	Net Weight	49kg	5	
2	Flywheel weight	7k	g		5	Gross Weight	55kg	5	
3	Max user weight	120kg			6	Assembly Dimensions	1360*600*1	670mm	
	Packing list								
No.	Name	unit s	Qty		No.	Name	units	Qty	
1	Frame	set	1		11	Pulse Grip	set	1	
2	Front Stabilizer	set	1		12	Console	pcs	1	
3	Rear Stabilizer	set	1		13	Rectifier	pcs	1	
4	Left Pedal	set	1		14	Mast Cover	pcs	1	
5	Right Pedal	set	1		15	Pedal Bearing Cover	pcs	2	

6	Left Swing Arm	set	1		16	Console Mast Cover Upper & Lower	set	1
7	Right Swing Arm	set	1		17	Mast Decorative Cover Front & Rear	set	1
8	Left Handlebar	set	1		18	Elbow Cover Left & Right	set	2
9	Right Handlebar	set	1		19	Left Handlebar Cover Front & Rear	set	1
10	Console Mast	set	1		20	Right Handle bar Cover Front & Rear	set	1
	Accessory bag list							
No.	Name	unit s	Qty		No.	Name	units	Qty
1	Inner hexagon spanner 5mm	pcs	1		8	Cap NutM10	pcs	4
2	Combination Wrench	pcs	1		9	Lock nutM8	pcs	6
3	Phillips flat head screwST4.2*16	pcs	2		10	Flat Gasketφ8.5*φ16*T1.5	pcs	4
4	M5*14	pcs	16		11	Flat Gasketφ8.5*φ24*T2.0	pcs	2
5	Square neck boltM8*40	pcs	4		12	Flat Gasketφ10.5*φ20*T1.	pcs	4
6	Square neck boltM10*55	pcs	4		13	Swing Arm Decorative Cover Sticker	pcs	2
7	Shoulder Screw φ10*45*M8	pcs	2		14	User Manual	pcs	1

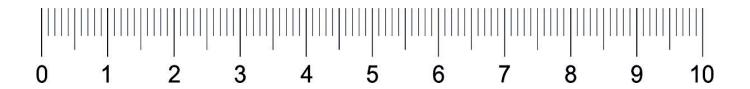
2. Security Precautions and Warnings

In order to ensure your safety and to avoid accidents, please read the instruction manual carefully before use and pay attention to the following safety precautions. Safety Instructions: This product was designed and manufactured with all safety concerns in mind, but

please follow the instructions below, in any case. We are not responsible for any consequences arising from incorrect operations.

- ◆ Any adjustment device should be stowed away so as not to hinder the trainer. Sports equipment should be installed (placed) on a stable base (surface) which is flat; the elliptical machine must be placed on flat ground; Do not place any foreign objects on the machine.
- ◆ If the power cord is damaged, in order to avoid danger, it must be replaced by professionals or by Inthemarket.ie.
- ◆ If the elliptical machine will not be used for a long period, please unplug the power cord.
- ◆ This product is not suitable for disabled people and children unless otherwise specified by a qualified professional. If you feel unwell, it is prohibited to use the cross trainer unless under the supervision or guidance of a person responsible for your safety. If this is not adhered to, there may be a risk of injury.
- ◆ Do not use the elliptical machine in a dusty space and keep a low level of humidity in the room to avoid strong static electricity. Otherwise it may interfere with the normal operation of the electronics. Please use the original accessories. It is strictly forbidden to replace them without permission as this may interfere with it's operation and you will null your warranty.
- Do not place the power cord near hot or moving objects.
- ◆ Unplug before moving the elliptical. Non-professionals are not allowed to disassemble the machine without authorisation, otherwise serious consequences may occur.
- ◆ Please check that clothing is buttoned or zipped before using the elliptical machine. Loose clothing should not be worn.
- ◆ If you feel any abnormality such as discomfort during use, please stop exercising immediately and consult a doctor.
- ◆ Use the correct sockets to avoid danger. If the plug and socket are not compatible, do not touch the plug and arrange for an electrician to fix it.
- ◆ This product is suitable for home use, not for professional training and testing, nor for medical purposes.
- ◆ Do not use it where the outer shell is cracked, cracked and detached (internal structure is exposed) or the welded part is cracked.
- ◆ Do not use after eating, when tired, or in poor physical condition. This actually may not be safe to do so.
- ◆ There should be no needles, rubbish or moisture attached/near to the power plug. ---- May cause electric shock, short circuit or fire. Never touch the plug with wet hands.
- ◆ Please unplug the power plug from the outlet when it is not in use. Due to dust and moisture, the insulation may be damaged, resulting in fire.
- ◆ This product is HA grade. If you are in doubt about the correct grounding of this product, please entrust a professional electrician to check it.

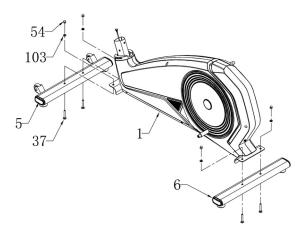
Scale Chart: When you start to assemble the elliptical machine, you can use the scale below to measure the length of the screws for easy installation.



3. Installation Instructions

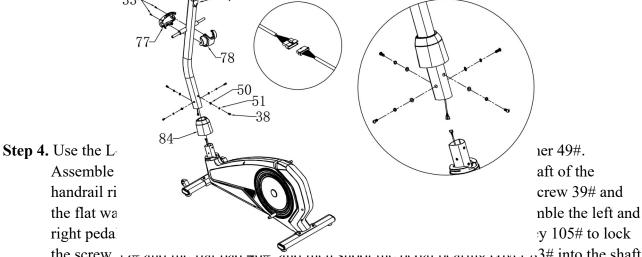
When installing, all the screws are simply fixed first, and then the final tightening is done after the frame is completely assembled.

- **Step 1**. Take out all the accessories in the packaging carton.
- **Step 2**. Take out the square neck head bolt 37#, the flat washer 103#, the cap nut 54#, and the multipurpose wrench 104# in the accessories bag. As shown in the figure below: installation method, place the front corner tube group 5# and the rear corner tube group 6# to align with the semi-circle holes on the frame 1#, lock in the square neck bolt 37#, and then insert the flat washer 47# and Cap nut 54#, and finally lock it with a multi-purpose wrench 104#.

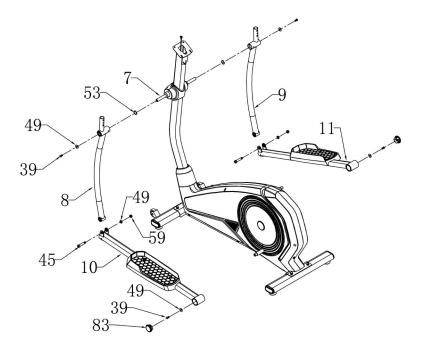


Step 3. Take out the L-shaped hexagon wrench 105# in the accessories bag. Remove the screw 38#, spring washer 51# and washer 50# pre-locked on the frame. First put the armrest riser cover 84# into the armrest riser group 7# Then connect the signal cable of the armrest riser group 7# to the signal cable on the frame. Insert the armrest riser group 7# into the pole of the frame, use L-shaped Use 105# Allen wrench to lock 38# screws, 51# spring washers, and 50# washers to lock the armrest riser group 7# on the frame. Snap the armrest riser cover 84# into the frame assembly. Use a multi-purpose wrench 104# to fix the front 77# of the decorative cover of the handrail standpipe to the 7# of the handrail standpipe group with screws 33#, and finally fasten the rear 78# of the decorative cover of the handrail standpipe

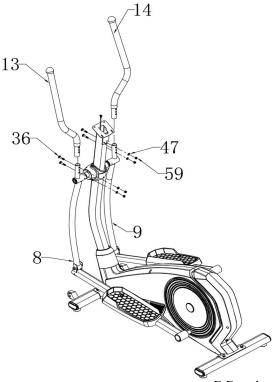
to the front 77# of the decorative cover of the handrail standpipe. Installation method as shown below.



the screw 37# and the hat pad 40#, and then shoot the pedal bearing cover 63# into the shaft sleeves of the left and right footrests. Align the holes on the left and right connecting rod sets 8# and 9# and the left and right pedal brackets 10# and 11#, install the screws 45#, use a multi-purpose wrench 104# and an L-shaped Allen key 105# Tighten the screw 45#, flat washer 49# and nut 59#. Installation method as shown below.



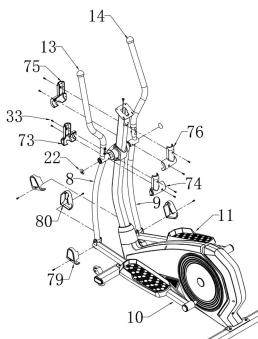
Step 5. Assemble the left and right tubes 13# and 14# of the upper armrest to the left and right welding groups 8# and 9# of the lower armrest respectively, with the holes aligned. Use a multi-purpose wrench 104# to lock the screw 36#, the flat washer 47# and the nut 59#. Installation method as shown below.



Step 6. Take a multi-purpos decorative cover of t

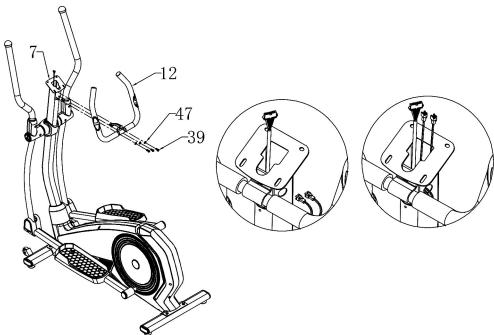
rear 74# of the left
of the lower armrest and

the left tube 13# of the upper armrest with screws 33#, and the front 75# of the right decorative cover of the lower armrest. The rear 76# is locked to the right welding group 9# of the lower armrest and the right tube 14# of the upper armrest with screws 33#, and then the lower armrest decorative cover label 22# is pasted on the lower armrest decorative cover. Take the left 79# and right 80# decorative covers of the front pedals and fasten them to the left and right pedal tube groups 10# and 11# with screws 33# respectively. Installation method as shown below.



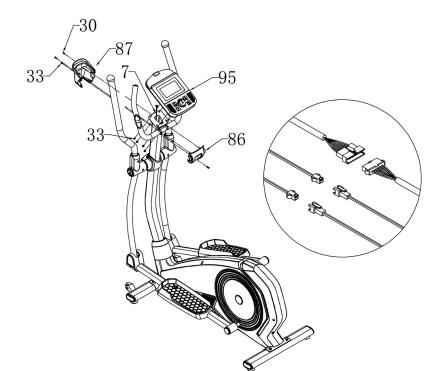
Step 7. Use the L-shaped A locked on the upper armrest group 12# a washer 47#, lock wi

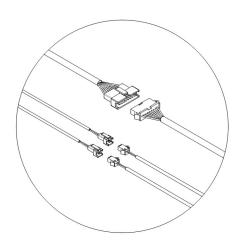
nd the flat washer 47# pree fixing holes on the small hem in. Screw 39# and flat eart rate cable on the small armrest group 12# through the hole on the right side of the armrest riser group 7#, so that the heart rate cable connector pokes out. Installation method as shown below.



Step 8. Take out the electronic watch 2011 in the package, use the mutu-runetion whench 104# to

remove the M5*12*4PCS screws pre-locked on the electronic watch 95#, and thread the leakage plug on the back of the electronic watch 95# to the 7# of the armrest riser group in turn. Connect the plug in the hole. Place the connected wire in the 7# threading hole of the armrest riser group, align the 95# fixing hole of the electronic watch with the hole position of the upper iron plate of the armrest riser group 7#, and use the pre-locked screws M5*12* 4PCS for locking. Use multifunctional wrench 104# to screw 33# to fasten the upper and lower covers 86# and 87# of the simple handrail to the 7# of the handrail riser group, and finally use the multifunctional wrench 104# to lock the screw 30# to the simple handrail, lower cover 86#, 87# to complete the installation. Installation method as shown below.

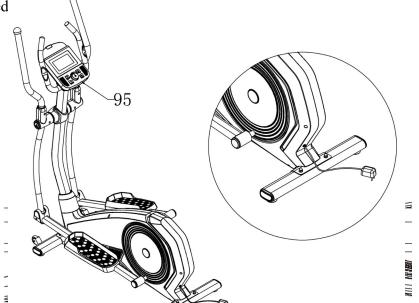




Step 8. Take out the rectifier 67# in the package. Connect one end of the rectifier to the DC hole of the frame, and insert the other end into the 100-240V power socket, after the electronic watch 95# lights up, the whole vehicle is assembled.

Be sure to confirm that all installations are completed, according to the above requirements, and check that there is no omission before use.

Front and rear adjustment of the pedal: You can use a multi-purpose wrench 104# to remove the screws that fix the pedal, 46# and 58# of flat pads, and adjust the front and rear of the pedal according to your running posture and comfort level. After adjustment screw flat pad 46#, 58# to lock and fix the ped



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4. Usage Instructions

Instructions for use of sports instrument:

Button function:

CTART/CTOR	Grand and the second se
RESET	In stop mode, press this button to return to the main menu; Long press
	this button for 2 seconds,

	1. Adjust the selected training mode (to increase)					
UP (+)						
	n stop mode, this button is used to confirm all sports data settings and					
MODE	enter the program					
	1. Adjustment selection training method (decreases)					
DOWN (-)						
BECOMBAN	- · · · · · · ·					
DODYFAT	T + 6 - 1 - 1 - 6 + + + + + (-+++++1)					

Data display range:

DICTANCE	D: 1
CALODIEC	Disular manage 0000 actions manage 0000 actoris
DITTOE	Disular man a D 20 220 satting man and 20 220
WATT	Di-1
33/ & 1"1"	The state of the s
CDEED	0.00.01/
DDM	0.000 DM

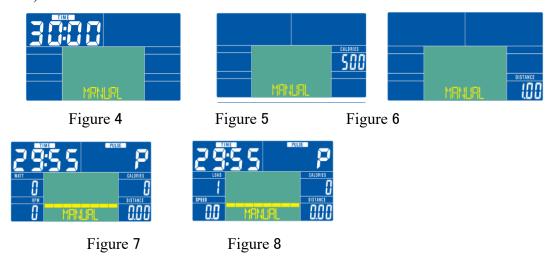
1. Operation function description:

(1) After plugging in the power supply (or pressing the RESET KEY for 2 seconds), the BUZZER "beep beeps" for one second and the LCD displays the full display for 2 seconds (as shown in Figure 1), and then displays the wheel diameter, the Eurasian gauge/fat symbol E, and the unit KM. After 1 second (as shown in Figure 2), enter the sports standby screen. (As shown in Figure 3), and no matter where the motor is located, it must be reversed to zero, and then go to LOAD=1 to wait for each setting.



(2) Enter the screen (as shown in Figure 3) to select the sports mode, press the MODE button and then press UP/DOWN to set the time (as shown in Figure 4), then press the MODE button and then press UP/DOWN to set the distance (as shown in Figure 5), and then press MODE button and then press UP/DOWN to set calories (as shown in Figure 6), press START/STOP button to start exercise mode, press UP/DOWN to debug the number of LOAD segments (as shown in Figure 7-8). Press START/STOP button to stop the exercise. Then press the RESET key is cleared, and the selection sequence is:

MANUAL → BEGINNER → ADVANCE → SPORTY → CARDIO → WATT and other sports modes (cyclable).



(3) If the BEGINNER function is selected (as shown in Figure 9), in this state, press the button UP (+)/DOWN (-) to select BEGINNER1~4, Press the MODE button, the screen jumps to the exercise time setting (as shown in Figure 10). Press UP/DOWN to set, and press the "START/STOP" button to start exercising (as shown in Figure 11). PROGRAM automatically adjusts the resistance and the resistance cannot be adjusted manually. While moving, press "START/STOP" to stop movement. Press "RESET" to clear the data. Long press "RESET" for 3 seconds, all electronic timers will reset and restart.



(4) If the ADVANCE function is selected (as shown in Figure 12), in this state, press the button UP (+)/DOWN (-) to select ADVANCE1~4, press the MODE button, the screen jumps to the exercise time setting (as shown in Figure 13), Press UP/DOWN to set, press the "START/STOP" button to start the exercise (as shown in Figure 14), the system will automatically adjust the resistance according to the PROGRAM and the resistance cannot be adjusted manually. In the exercise state, press "START/STOP", the movement stops. Press "RESET" to clear the data, long press "RESET" for 3 seconds, all electronic timers are reset and restarted.



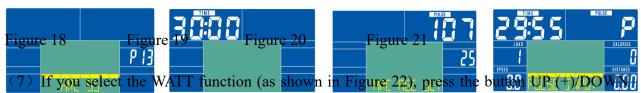
Figure 12 Figure 13 Figure 14

- (5) If the SPORTY function is selected (as shown in Figure 15), in this state, press the button UP (+)/DOWN (-) to select SPORTY
- 1~4, press the MODE button, the screen jumps to the exercise time setting (as shown in Figure 16). Press UP/DOWN to set, and press the "START/STOP" button to start exercising (as shown in Figure 17). The system will follow the PROGRAM automatically adjusting the resistance, and the resistance cannot be adjusted manually. In the exercise state, press "START/STOP" to stop the movement, press "RESET" to clear the data, and press and hold "RESET" for 3 seconds, all electronic watches will reset and restart.

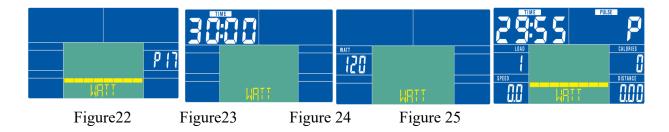


Figure 15 Figure 16 Figure 17

(6) If the CARDIO function is selected, press the button UP (+)/DOWN (-) to set the CARDIO 55%~TAG (as shown in Figure 18), press the MODE button, the screen jumps to the exercise time setting, and then press the MODE button to turn the screen to In custom mode, press the button UP (+)/DOWN (-) to set the heart rate, then press the button MODE, go to the time, and then press the button MODE to set the age (as shown in Figure 20), press "START/STOP" "button to start the exercise (as shown in Figure 21), the system will automatically adjust the resistance according to the PROGRAM, and the resistance cannot be adjusted manually. In the exercise state, press "START/STOP" to stop the exercise, press "RESET" to clear the data, and the long Press "RESET" for 3 seconds, all electronic watches are reset and restarted.



(-) to set the time (as shown in Figure 23), press the MODE button to jump to WATT, press the button UP (+)/DOWN (-) can set the WATT value, press the "START/STOP" button to start the exercise (as shown in Figure 24-25). The system will automatically adjust the resistance according to the PROGRAM, and the resistance cannot be adjusted manually. In the exercise state, press "START/STOP", the movement stops. Press "RESET" to clear the data, long press "RESET" for 3 seconds. All timers are reset and restarted.



2. Button function description

(1) UP or DOWN key: (with fast adjustment function, keep pressing for 1.5 seconds to advance and retreat 8 steps each time, and stop when put down). Select MANUAL, BEGINNER, ADVANCE, SPORTY, CARDIO, WATT and other sports modes. After entering the setting mode, press the UP or DOWN key to make a cyclic selection. If it is not selected and directly press the START key, it will start directly. When pressing the UP or DOWN button, it will follow the MANUAL, BEGINNER, ADVANCE, SPORTY, CARDIO, WATT and other sports modes (cyclable).

Adjust the LEVEL of QUICK START Mode:

In the START state, the LEVEL of MANUAL can be adjusted and the text and numbers of LOAD will be displayed. If UP or DOWN is not pressed for 3 seconds, the WATT value will be displayed again. +/- steps per second, stop when put down and only change the CHART and the following CHART when adjusting. To adjust settings (eg TIME, DISTANCE, CALORIES):

In the MANUAL function, when TIME, DISTANCE, CALORIES, PULSE is selected, press UP or DOWN. The key can adjust the setting value of each function, with a cyclical function of options.

Only TIME can be set under BEGINNER, ADVANCE, SPORTY, WATT, HRC functions.

Press the UP or DOWN button to advance or abort one step at a time. Keep pressing for 1.5 seconds, then +/- 8 steps per second, and stop when released.

Select at CARDIO (H.R.C):

If CARDIO (H.R.C) is selected, press MODE to confirm and display the default value calculated according to age in the PULSE window. If TARGET is selected, the target value will be displayed in the PULSE window and flash after selection. At this time, press the UP or DOWN key to set

TARGET, press MODE to cycle to set time, age, heart rate value. The UP or DOWN key has a cyclical function.

Select WATT: When entering, the value of WATT flashes and waits for setting (default value, time 30 minutes, watt 120), the user presses UP or presses the DOWN key to set the WATT value. Press MODE to cycle the settings. After START, the LEVEL value is automatically adjusted according to the WATT value and the training state input by the user.

MODE key:

- (1). Select the function that can be set (such as TIME, DST, CAL): Press this KEY to select TIME, DST and CAL in sequence (when MANUAL), when a function is selected, press the number of the function displayed on the LCD flashes at 1HZ, indicating that the function can be set now.
- (2). The function of this KEY and ENTER: After selecting or setting, press this KEY to proceed to the next step. After pressing this KEY, the previous function can no longer be used. Select Settings.
- (3). The above actions can only be performed in the STOP state.
- (4). Pressing this KEY at START has no effect.

RESET key:

(1). General RESET: When pressing this key once in the system STOP will appear. It will return to the main menu, (MANUAL flashes and waits to press the UP or DOWN key to select

→BEGINNER→ADVANCE→SPORTY→CARDIO→WATT, and set the Divide all the values of TIME, DISTANCE, CALORIES, PULSE, (WATT).

START/STOP key: After pressing this KEY, the system starts to calculate, and then press this KEY to stop the calculation. If it is in MANUAL mode, you can only press START to start exercising or press RESET to return to the home page.

RECOVERY key:

- (1). If there is no PULSE input, pressing the RECOVERY key is invalid.
- (2). Press this KEY once after the PULSE value is displayed;
 - i. The TIME and PULSE functions of RECOVERY are enabled, and other functions are disabled and not displayed (as shown in Figure 26).
 - ii. The TIME window displays "0:60" seconds and starts the countdown (if there is no PULSE input during the countdown, it will not affect the time of automatic shutdown). The PULSE window displays the actual heartbeat value, and when the countdown reaches zero, it displays "FX" (as shown in Figure 24, X value is 1~6), and makes a short "beep" sound in the big 8 area, and continues to display the heartbeat value. Then press the RECOVERY key again to jump to the normal display (the motor returns to zero and moves LEVEL 1 to wait for each setting)
- (3). Press this KEY after "FX" is displayed, and the normal display will be restored. If you press this KEY again, the execution will start from the first item (as shown in Figure 27).
- (4). Press this KEY to restore during RECOVERY.





Figure26

Figure 27

BODY FAT key: After pressing this KEY, press UP+/DOWN- to set gender, press MODE key, then press UP+/DOWN- to set height, press MODE key, then press UP+/DOWN- to set weight, press MODE key, then press UP+ /DOWN- set the age, and then press the MODE button, the program will automatically jump, shake hands to test body fat.

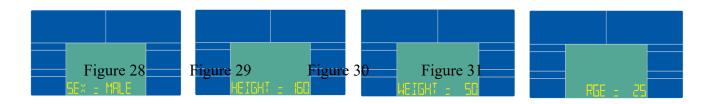










Figure 32 Figure 34 Figure 35

6. .Bluetooth APP function

The product is compatible with Fitshow, Zwift and Kinomap applications. Please download the apps from the App Store or Google Play Store to use.

Note: This timer is equipped with a charging function and consumes a lot of power. In order to ensure the stability of the function, it is recommended that the user must use a power supply of 9V 1A or above or the power supply provided by the manufacturer.

5. Routine Maintenance

Cleaning: A thorough cleaning will prolong the life of your SMART E-77 Cross Trainer. Remove dust regularly to keep it clean. Make sure your trainers are clean.

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